

POWDER RIVER[®]

• LIVESTOCK HANDLING EQUIPMENT •



• MADE WITH PRIDE IN AMERICA •

TABLE OF CONTENTS

Introduction.	2
Why Buy Powder River	3
CHUTES	
Powder River Chutes Features.	4
Choose the Right Chute.	5
Rancher Hydraulic Squeeze Chute.	6
HERDmaster Enhanced Squeeze Chute.	7
XL Manual Squeeze Chute	8
XL Auto Squeeze Chute	9
Value Manual Squeeze Chute	10
Longhorn Squeeze Chute	10
Value Manual Squeeze Chute	11
Head Gates.	12
Loading Ramps and Trailers	13
CALVES	
Calf Table.	14
Calving Pens, Panels, Alleys.	15
PANELS AND GATES	
System 2000 Deluxe, S2K Rancher	16
System 2000 Tubs and Alleys.	17
System 2000 Component Drawings	18
Systems and Sweep Tubs Diagrams	19
Cattleman's System	20
Cattleman's Double Down	21
Classic Deluxe and Straight	22
Homesteader Deluxe	23
Rancher Tub & Alley	24
Tub and Alley Accessories	25
FEEDERS	
Feeding and Watering	26
MISCELLANEOUS	
Connectors and Parts Drawings.	28
Galvanized Products	29
PANELS AND GATES	
Classic Panels	32
Classic Gates.	33
Rancher Panels.	34
Rancher Gates	35
1600 Panels	36
1600 Gates.	37
Super Classic Panels and Gates.	38
Bow Gates	39
HORSE EQUIPMENT	
Powder Mountain Panels	40
Powder Creek Panels	41
Powder Mountain Gates.	42
Powder Creek Gates.	43
Round Pens	44
Riding and Roping Arenas.	45
Horse Feeders.	46
Powder Mountain Horse Stalls	47
Powder Mountain Horse Shelters	48
SMALL ANIMALS	
Wire Filled Panels and Gates.	50
Deer Gates	50
Small Animal Panels and Combo	51
MISCELLANEOUS PRODUCTS	
Cattle Guards	52
Cattle Guard Bases.	53
Dog Kennels	54
Scales and Weighing	55
RODEO EQUIPMENT	
Rodeo Chutes	56
Rodeo Arena and Bucking Chutes.	57
MISCELLANEOUS SERVICES	
Design Services.	58
Testimonials.	59
Warranty	59
Ranch Calls	60

Powder River is the leader in livestock working equipment. We focus on one thing, making livestock equipment that is safe and efficient. We have demonstrated that leadership from the early days of the company in Baker City, Oregon where the original all steel squeeze chute was developed. We continue that leadership today in Provo, Utah where lasers and state of the art powder coating facilities aid the production. Powder River has always demonstrated a firm commitment to the cattle industry. We take pride in the products we produce. Our skilled welders take the time to make sure America's cattlemen can depend on the products they make.

This last year we have run ads that proclaim "America's Ranches are our showroom." This idea came about because everywhere we go we cannot ignore the great history that Powder River has enjoyed. Almost everyone we meet has a story about how much they love their new Powder River chute, the Powder River gate that saved them from a charging bull, or memories of working with their old Powder River corral. It is this history that drives us to develop, innovate, improve, and enjoy new designs and new approaches to cattle working equipment. Our research and development team is constantly applying new ideas to benefit the rancher in the field.

Take the time to look over the catalog. Take the time to think about how the right equipment in the right place can make your cattle working safer, faster, and less stressful for you and your livestock. Give us a call. Whether you need some technical drawings, a visit from a sales team member, or just have a few questions, we are waiting to hear from you.



Why Buy Powder River

A photograph of a cowboy on a dark horse herding a group of cattle in a field. The cowboy is wearing a blue shirt, a cowboy hat, and chaps. The cattle are of various colors, including black, white, and brown. The background is a blurred field with trees.

Powder River and the History of Livestock Handling Equipment

Photo by David R. Stoecklein

Beef producers throughout the United States face many challenges which may include land use, weather, herd size and breed of animals, labor availability, regulatory issues, and even types of veterinary procedures. In spite of all these differences, every producer shares a common need. There is always the need to separate, isolate and immobilize animals in a way that is safe for both the animal and the human.

The use of local topography, makeshift fences and corrals as well as the time honored use of rope, horses, and stumps have long been recognized as legitimate "livestock handling resources". The adoption of steel as the basic material for production of modern livestock equipment began in the United States post World War II. Powder River had already introduced its first all steel equipment in 1938 and was well ahead of the curve. It continues that tradition of leadership today.

While the nature and needs of cattle have not changed much in the last century, the beef production business has changed dramatically, especially in the last 50 years. With less qualified labor available, having the right equipment can make all the difference. Utilizing modern manufacturing

techniques, design engineering, production welding techniques, steel coating technologies and logistical networks Powder River can deliver an entire crowding and working system that will probably be less expensive than the cost of one ranch hand for one year.

Powder River doesn't just manufacture equipment, we engineer it. We have amassed years of experience in working systems designs. We spend time and resources to research and study livestock behavior to enhance our designs. We employ state of the art technology and can virtually build and test a piece of equipment before we throw our first weld. After a product is developed, we put it through field trials to ensure our designs not only work, but are truly a benefit to the rancher.

If you let us, Powder River can help you design a system tailored to your operations needs. We can visit your ranch and help analyze how small investments can reap big dividends in your handling facilities. Powder River understands livestock handling; it is committed to its long tradition of efficient livestock handling and Powder River plans to be the cattlemen's partner long into the future.

Powder River Chutes Features

All Powder River XL Chutes Include:

Side Exit

All our standard chutes carry this important feature. The ability to side exit a cow is paramount for animal safety. Preventing one animal injury will pay for the value of this feature. It is also helpful for practical uses such as sorting.

Split tailgate

A Split Tailgate allows the operator to work from either side of the chute with minimal interference and can be closed from the normal operator position or near the back of the chute. The split tailgate is standard on all chutes except the value series. The value series features a durable drop gate with spring latches.

Hinged Kick Panels

Kick panels are available on every chute that Powder River produces. Split Kick pans on our XL series chutes provide quick and easy access to the animals legs or underside. Our easy kick panel latches make for trouble free operation. Kick panels are also easily removable if needed. All Powder River kick panels are powder coated for durability.

Double Sided Squeeze

Powder River's Squeeze is superior in the market. Not only does it provide superior leverage for the operator, utilizing a double sided V-Squeeze centers and supports the animal, keeping it calm and reducing stress. The V-Squeeze on Powder River chutes is adjustable for floor width depending the size of animals your running through the chute.

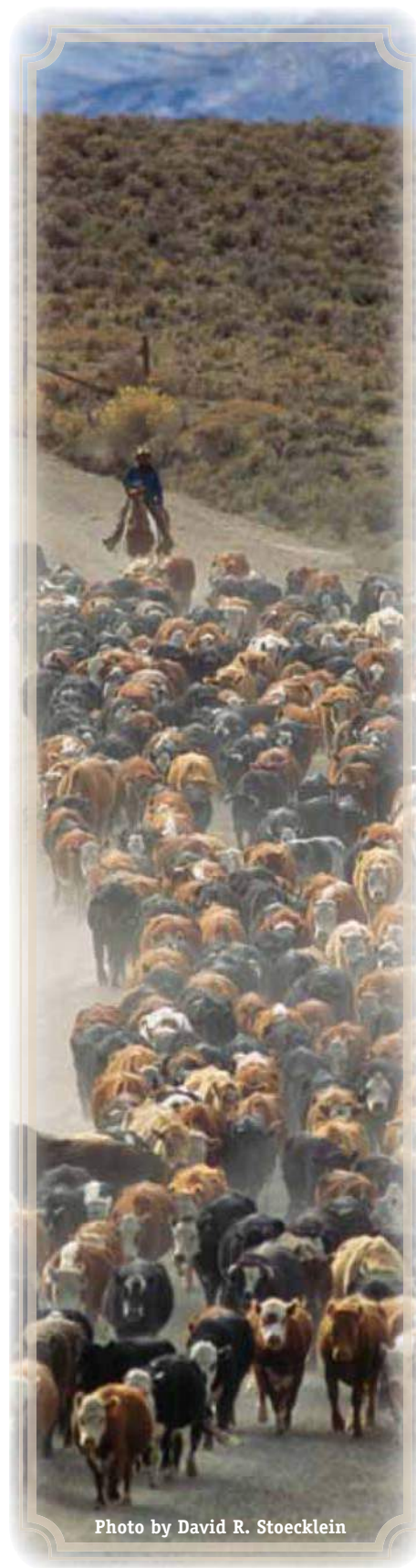


Photo by David R. Stoecklein

Choose the Right Squeeze Chute

- ✪ Make sure the chute squeezes from both sides forming a V-Pattern. This 'V' holds the animal upright avoiding the panic that an animal off balance will exhibit. Keeping the animal upright supports the animals and helps prevent injury by keeping the cattle calm.
- ✪ Choose a squeeze chute that can be adjusted at the floor. Keeping the feet together will prevent the 'fighting stance' or the cow from spreading their legs to hold their ground. Adjusting for floor width can greatly increase efficiency when working cattle.
- ✪ Adequate Squeeze pressure is very important. Holding a large animal can have a calming influence.

The Chutes of Powder River

VALUE SERIES	XL SERIES	HYDRAULIC	SPECIALIZED
<i>No Bulls (1100 lbs. or less)</i>	<i>All animals and uses</i>	<i>All animals and uses</i>	<i>For unique situations</i>
Value Manual	HERDMaster	Rancher Hydraulic	Long Horn Chute
Value Auto	XL Manual		Calf Table
	XL Auto		Calf Table Deluxe

Neck and Head Control



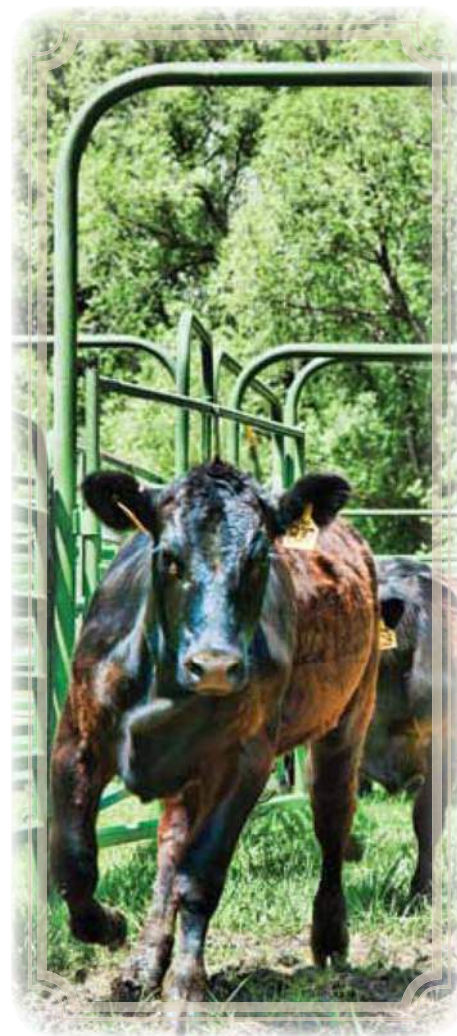
Bolt-on Neck Extender

The Neck Extender can be added to the Hydraulic chute or the XL Manual chute. It is a great way to enhance head and neck control. It offers adjustability for height and provides a simple and effective method to better work your animals.



Stabilizer™ Secondary Shoulder Catch

The stabilizer is effectively a second head gate behind the primary. It is available on the HERDMaster and XL AUTO chutes as well as the Value Auto chute. Once the cow is caught by the primary it can be caught again by the shoulders extending the neck and immobilizing the head. This feature allows some extra room for neck access. Some have found a use in catching calves and horned animals with the Stabilizer feature. Stabilizer is not an add-on and must be built into the chute.



Rancher Hydraulic Chute



Rancher Hydraulic Chute With Pivot Arm

Order No. 003-40020

Now you can decide the position of your hydraulic control levers with Powder River's Rancher Hydraulic Chute w/Pivot Arm. The unique 340 degree pivot arm gives you the freedom to decide from what location you want to run the chute.

FEATURES AND SPECIFICATIONS

- ✦ Control levers adjust vertically on pivot arm allowing anyone to work the chute from a comfortable position, even from a chair or stool.
- ✦ Pivot arm allows the hydraulic control levers to be located from side to side or front to back on either side of the chute.
- ✦ Allows for positioning the operator out of the animal's flight zone.
- ✦ Pivot Arm & hoses can be purchased separately and added to existing Rancher Hydraulic Chute (*some welding required*).



Rancher Hydraulic Squeeze Chute

Order No. 003-40005

Our Rancher hydraulic chute incorporates a proven design with value engineering to make it affordable for the average rancher. (The chute is not recommended for high volume feedlots.) If you are a rancher with a desire to work your herd faster, safer and easier, choose the Rancher Hydraulic Squeeze Chute from Powder River, the industry's quality leader.

FEATURES AND SPECIFICATIONS

- ✦ Left Hand Controls
- ✦ Right Side Exit opens fully for animal exit
- ✦ Stanchion, Center Squeeze, Tailgate controlled by 2 x 6 Ag Cylinder
- ✦ Three width adjustments (*manual*)
- ✦ Curtain-style fully sheeted tailgate
- ✦ Live Stanchion moves with squeeze sides for ease of control
- ✦ One-piece 14-gauge kick panels with single center release latch
- ✦ Factory set pressure relief valve for animal safety
- ✦ Neck extender included

POWDER RIVER HYDRAULIC CHUTE BUILT FOR THE COW/CALF OPERATOR

- Affordable for the average rancher
- Runs off 110 or 220 volt power
- Live Stanchion moves with squeeze side adding to ease of animal control
- Chute with pivot arm allows you to decide where you want your control levers
- XL Chute Trailer now works with hydraulic chute — see page 10 for stirrup ordering information

RANCHER HYDRAULIC SQUEEZE CHUTE SPECIFICATIONS			
Order No. 003-40020 w/Pivot Arm		Order No. 003-40005	
CHUTE		HYDRAULICS	
Length 98"		Motor Two Horse 1750 RPM (110v or 220v)	
Width 46"		Pump Two Stage	
Widest Point 60"		Valve Three Spool	
Highest Point 95"		System Pressure 1000 lbs.	
Stanchion Widest Point . 30"		Chute frame oil reservoir . 4 gallons	
Stanchion Clearance . . 69"		Hydraulic Parts Warranty . . 1 year	
Tailgate Opening 28"		Weight* 1,690 lbs.	
Tailgate Clearance . . . 66"		Weight* w/Pivot Pin . . 1,755 lbs.	
Chute Side Height . . . 61"			
Chute Warranty 5 years			

* Weights are nominal and may fluctuate

XL Manual Squeeze Chute



XL Manual Chute with Right Exit Order No. 002-10052 (Shown with optional Neck Extender Order number. 002-20000)

The Powder River XL Manual Squeeze Chute with Right Side Exit is Powder River's top selling squeeze chute. This chute will stand up to the toughest of conditions. It will handle bulls, large cows, and even calves if necessary. If you are debating between a Value Chute and the XL Chute, go with the XL. It will hold its value and last for many years to come, no matter how many head you run through it.



RANCHERS CHOOSE POWDER RIVER XL CHUTES

- Great investment — holds value
- V-Pattern squeeze provides even pressure and keeps cattle in a balanced and upright position
- Works in toughest conditions with low maintenance

XL CHUTE FEATURES AND SPECIFICATIONS

- ★ Head Stanchion, Center Squeeze, split tailgate controlled from one position enabling one-man operation
- ★ Drop side pipes allow animal access from both sides for vaccinating, pour-on, etc.
- ★ Tailgate locks open, allowing one-man operation of the tailgate while working animal into the chute
- ★ Designed for animals up to 2500 lbs.
- ★ Positive locking side exit latch prevents accidental opening
- ★ Safety latch provides operator assurance on chute's exit side
- ★ V-Pattern squeeze provides even pressure on animal to keep them in a balanced upright position while being worked

XL MANUAL CHUTE SPECIFICATIONS			
Order No.	Description	Weight*	Dimensions
002-10052	XL Manual Chute RH Exit 2½" Sq. Tube Stanchions	1340 lbs.	Length Overall 96"
			Length Inside 86"
002-10054	XL Manual Chute LH Exit 2½" Sq. Tube Stanchions	1340 lbs.	Height Overall 89"
			Height Inside 66"
Adjustable Squeeze Widths 7"/12"/17"			Widest Point 116"
Main Frame 3" Sq. Tube Controls Reversible L/R			Base Width 47"

* Weights are nominal and may fluctuate

XL Chute Series

AUTO XL WITH DRUM SQUEEZE



XL Auto with Drum Squeeze

Order No. 002-20070 XL Auto w/Drum Squeeze (pictured)
Order No. 002-30010 Rancher XL Stabilizer w/Drum Squeeze

The Drum center squeeze offers advantages of a clear working space and enhanced leverage control on the center squeeze of the chute. With the enhanced leverage there is also more control on the mechanism allowing tighter catches and more animal security. More secure catches have been shown to reduce stress in livestock handling.

The Self-Catch head gate is quick and easy to adjust and allows simple unattended animal triggered operation. The option of a Stabilizer secondary head catch enhances control by catching cattle again by the shoulders extending the neck. This greatly decreases any movement of the animals head. The headgate on the self-catch chutes allows for ease of access and lots of control. Not recommended for horned animals.

Split kickpans and easy to use split tailgates are now standard on the XL chute models.

XL AUTO w/DRUM SQUEEZE SPECIFICATIONS

XL Auto Order No. 002-20200
XL Auto w/Stabilizer Order No. 002-20300
Total Length103"
Inside Length91"
Total Height88"
Inside Height66"
Widest Point62"
Base Width47"
Head Gate Opening27"
Weight*1395 lbs.
w/Stabilizer Weight* . .1510 lbs.

HERDMaster™ Enhanced Squeeze Chute with Stabilizer Order No. 002-20300

Taking on traits from its Powder River predecessors, the HERDMaster is strong, simple, and effective.

The all new Stabilizer Shoulder/Head Catch provides a second contact point that greatly decreases any movement of the animal's head, allowing for ease and efficiency while working the head and neck area. By controlling the head you control the rest of the animal, thus reducing stress.

The Enhanced Center Squeeze is easy to operate. The spring back squeeze handle stays out of your way while you are working your animals and releases are surprisingly easy.

The Semi-Automatic Head Gate is easy enough to let you work'em all day. The head gate's wide opening and easy operation allows secure animal catches and smooth exits. The Load Assisted Tailgate lets you control traffic with the flick of your wrist.

These features all come together to give you an unparalleled working experience. This chute will truly make you the HERDMaster.

HERDMaster CHUTE SPECIFICATIONS

HERDMaster Order No. 002-20200
HERDMaster w/Stabilizer Order No. 002-20300
Total Length103"
Inside Length91"
Total Height88"
Inside Height66"
Widest Point62"
Base Width47"
Head Gate Opening27"
HM Weight*1,555 lbs.
HM/Stabilizer Weight* 1,720 lbs.



Patent Pending



Now Available with Stabilizer!

HERDMaster ENHANCED CHUTE

XL Auto Squeeze Chute



Stabilizer Spool rope actuator can be operated from anywhere along the chute

HD Self-Catch Head Gate is quick, simple to operate and dependable

The patented Stabilizer feature allows for a 9 1/2 inch opening between the dual head gates for neck access



XL Auto Squeeze Chute with Stabilizer

XL AUTO WITH STABILIZER CHUTE SPECIFICATIONS

Order No. 002-30000
Overall Length 106"
Inside Length 94"
Highest Point 88"
Weight* 1510 lbs.

XL AUTO SQUEEZE CHUTE SPECIFICATIONS

Order No.	Description	Weight*	Dimensions
002-20056	XL Chute RH Exit w/Self-Catch Head Gate	1395 lbs.	Length Overall 96" Length Inside 86"
002-20058	XL Chute LH Exit w/Self-Catch Head Gate	1395 lbs.	Height Overall 89" Height Inside 66" Widest Point 116" Base Width 47"
Adjustable Squeeze Widths 7"/12"/17"			
Main Frame 3" Sq. Tube Controls Reversible L/R			

* Weights are nominal and may fluctuate



Ten Drop Down Side Pipes for easy access to the animal

Recommended for any herd size

All Steel split Kick Panels on each side fold down or can be removed – providing safe and easy access to the lower part of the animal.

Patented Stabilizer Manual Shoulder/Head Catch provides optimum control of the animal by providing a second point of contact on the animal's neck – also works as a manual head gate for horned cattle and calves

XL Auto Squeeze Chute with Stabilizer



XL Chute w/Self-Catch Head Gate

Order No. 002-20056

The XL Chute with Self-Catch Head Gate includes all the features listed above. It is the same chute as the XL manual, with the exception of the Head Gate. The self-catch Head Gate allows you to work the alley more efficiently and not have to stay at the Head Gate. It is not recommended for horned cattle.

Value Manual Squeeze Chutes



Value Chutes Order No. 001-01000

The value series of Powder River squeeze chutes incorporate some great features from heavier series like side exits, removable kick pans, adjustable floors, and easy to use drop pipes. The Value line is rated for herds of 30 head or less and cattle that weigh 1100 lbs. or less. The value chutes are not designed for handling bulls.

VALUE CHUTE I SPECIFICATIONS

Order No.	Dimensions	Weight*
001-01000	Length Overall . . . 93" Height 74" Width Overall . . . 37"	900 lbs.



Value Manual Order No. 001-01003

The Value Manual chute provides a wide opening manual head gate for catching cattle, including horned cattle. The Dual sided V-Squeeze provides enough leverage to control mid-sized animals. The tailgate is a smooth operating drop gate that has a spring latch that will lock the gate up as well as down. The value series represents the best features in an entry level all steel squeeze chute.

MANUAL VALUE CHUTE SPECIFICATIONS

Order No.	Dimensions	Weight*
001-01003	Length Overall . . 92" Height 75" Width Overall . . . 37"	845 lbs.



Long Horn Chute Order No. 002-00040

Designed especially for longhorn breeds the Classic Longhorn squeeze chute has a unique horizontal squeeze design. Horizontal pipes allow the animal and its horns to pass through chute. The horizontal side pipes also can be swung out of the way providing access to the animals sides.

The center of the head gate opens wide enough to allow the animal to pass easily through. The Tailgate can be locked open. Also has single kick pans that are removable.

LONGHORN CHUTE SPECIFICATIONS

Order No.	002-00040
Weight*	1339 lbs.
Base Width	47"
Widest Point	116"
Length Inside	86"
Length Overall	96"
Height Inside	66"
Height Overall	89"

Value Auto Squeeze Chutes

VALUE CHUTE FEATURES AND SPECIFICATIONS

- ✦ Chute sides squeeze simultaneously providing even pressure to the animal, thus reducing chance of injury
- ✦ Drop-side pipes allow animal access from either side
- ✦ Kick panels are removable on each side for checking feet, udders, etc.
- ✦ Chute sides can be adjusted at 7, 12, and 17-inches wide to accommodate for the size of the animal being worked
- ✦ A right side exit comes with every chute, allowing the animal to exit out the side if it does not want to exit out the front. The side exit is also a great safety feature if an animal gets down in the chute.
- ✦ The Value Chute is All-Steel construction for more years of service
- ✦ Value Manual Chute provides wide opening manual head gate for catching horned animals
- ✦ Value Chute I comes with a Self-Catch Head Gate
- ✦ Nose Tongs come with each chute for keeping the head in a still position for ear tagging or dehorning



Recommended for small to average herds

VALUE AUTO CHUTE WITH STABILIZER SPECIFICATIONS

Order No. 001-30000
Overall Length 103"
Inside Length 94"
Highest Point 80"
Weight* 1,040 lbs.

Value Auto with Stabilizer

Order No. 001-30000

The Stabilizer feature on this value chute provides a second point of contact that greatly increases the ability to immobilize the head and neck. By controlling the head you also control the rest of the body, reducing stress in the animal. The Auto head gate means you can use the chute while shorthanded by allowing the cattle to catch themselves while you work the alley.

Also available without the Stabilizer secondary shoulder catch feature.

POWDER RIVER VALUE CHUTE IS DESIGNED FOR SMALL HERDS

- Affordable all steel construction — safe for you and animal
 - Available with Self-Catch or Manual Head Gate
 - Comes with all of the key features of the XL Chute
- For herds of 30 head or less and for cattle 1,100 lbs. or less. Not designed for bulls.



Value Pregnancy Test Gate

Order No. 004-00020

Value Pregnancy Testing Gates are designed to connect to the Value Chutes using our quick pin and clip connectors. They include a spring loaded latch gate on each side for easy access, creating a safe working area. They can even be used as cut out gates.

Pregnancy Test Gate

Front and Rear Connectors Protect yourself and your veterinarian with Powder River's Pregnancy Testing Gates. A positive single bar spring loaded latch locks off the alley, forming a protected work-space. Our 2011 upgrades to the Preg Gates now make it possible to connect to any Powder River Chute.



Pregnancy Test Gate

Order No. 004-00040

VALUE PREGNANCY TEST GATE SPECIFICATIONS

Order No.	Dimensions	Weight*
004-00020	Gates, 16-gauge 30 x 64" Length Overall 34" Width Overall 28" Height 78" 13-gauge Frame	124 lbs.

PREGNANCY TEST GATE SPECIFICATIONS

Order No.	Dimensions	Weight*
004-00040	Gate 30 x 52" Length Overall 34" Width Overall 28" Height 78"	173 lbs.
Description: 13-gauge Frame, 12-gauge sheeting		

Head Gates



Classic Manual Stanchion Order No. 001-00160

An original Powder River innovation the Classic Stanchion features adjustable safety yokes for more animal control. The unit can be bolted directly to posts or pinned to existing Classic Panels using the included single clevises. Available wood to panel adapters simplify the mounting the unit to wood.

CLASSIC STANCHION LH SPECIFICATIONS

Order No. 001-00160
Weight* 270 lbs.
Widest Point 116"
Height Overall 81"
Mounting Hole Width ... 31 1/2"
Base 47"
Frame 2 1/2" Square Tubing
Nose Tongs are Included



Classic Self-Catch Head Gate Order No. 001-00030

The Classic Self-Catching Head Gate is especially convenient for one-person operations, this Self-Catch Head Gate will make your job easier and quicker. The Head Gate features quick release mechanisms on the top and bottom of both sides and straight drop-down stanchion covers. Animals can be quickly relieved if they begin choking or get stuck in the Head Gate by simply releasing the release mechanisms. (Connecting hardware included.)

CLASSIC SELF-CATCH HEAD GATE SPECIFICATIONS

Order No. 001-00030
Weight* 294 lbs.
Height Overall 77"
Widest Point 45"
Catch Setting Adjustable
Exit Opening 27" x 63"
Nose Tongs are Included



VALUE HEAD GATE SPECIFICATIONS

Order No. 001-01085
Weight* 224 lbs.
Height (*overall*) 71"
Widest Point 37 1/2"
Exit Opening 27"
Frame 2" Sch. 40

*Intended for Small Herds,
30 head or less*

Value Head Gate Order No. 001-01085

If a squeeze chute is not in your budget, the Value Head Gate I is very affordable. It can be attached to Powder River Panels or adapted to your existing alleyway. The Value Head Gate I is a self-catch design and works best with polled or dehorned cattle. It can be easily set to catch most any size animal.

MANUAL VALUE STANCHION SPECIFICATIONS

Order No. 001-01096
Weight* 187 lbs.
Height 74"
Widest Point 58"
(*when closed*)
Width w/o handle 38"



Manual Value Head Stanchion

Order No. 001-01096

The Manual Value Stanchion is a simple trouble-free scissor type design. The new and improved ratchet has more teeth which creates less play in the Head Gate. Clevises included for connecting panels.

Loading Ramps and Trailers

CLASSIC LOADING RAMP SPECIFICATIONS

Ramp Length	14'
Height Settings	30 to 50"
Rims	15" 5-lug
Bow Heights	7' 7" & 10' 7"
Width Inside	35"
Solid Sides	18"
Height of Sides	54"
Hitch	2" Ball
Axle	3/12" Sq. Tube, 1/4" Wall
Entry Fitted w/Panel Pins & Clips	
<i>(tires not included)</i>	

Order No.	Description	Weight*
012-00010	Ramp <i>(stationary)</i>	1114 lbs.
012-00011	Ramp <i>(portable)</i>	1264 lbs.



14' Classic Loading Ramp

With its gentle slope and unique stair-step design, this all-steel loading ramp allows you to load any type of livestock with ease. The stairs are fabricated from diamond steel plate, which will withstand many years of heavy use. The deck height is adjustable from 30 to 50 inches. A hand-operated winch makes adjusting the ramp simple and quick. The ramp locks into place with a safety chain when the desired height is reached. The ramp can be ordered stationary or portable.



Value Chute Trailer

Order No. 004-50000

This trailer is designed for the Value Chute with Stabilizer, Value Chute I and Manual Value Chute. It can be hooked to your Value Chute in minutes. All connectors come with trailer, 2-inch ball hitch required.

*(Tires are not included.)
Not for highway use.*

VALUE CHUTE TRAILER SPECIFICATIONS

Order No.	Dimensions
004-50000	Length Overall 137"
Weight*	Width Overall 65"
226 lbs.	Frame 45 1/2"



Chute Trailer Order No. 004-00100

From small producers to large sprawling operations, this chute trailer will get your chute to the cattle. A heavy-duty winch and cable lifts the chute into a transport position where it is secured with four pins. *(Tires are not included.) It will not work with the Value Chute and is not designed for highway use. Order stirrups separately for Hydraulic, XL Rancher Stabilizer, Self-Catch (Auto) or Longhorn Chute.*

CHUTE TRAILER SPECIFICATIONS

Order No.	Dimensions	Weight*
004-00100	Length Overall . . 154" Width Overall . . 70" Frame 54" Five 15" Lug Rims <i>(no tires)</i> Ball Hitch 2"	280 lbs.
004-00090	XL Manual / Longhorn Stirrup Set	
004-00095	XL Rancher Stabilizer / Auto Chute Stirrup Set, (pre-2011)	
004-00125	Hydraulic Chute Stirrup Set	



HERDMaster and XL Auto Trailer

Order No. 004-00110

The new trailer design for these two chutes does away with the need for front stirrups. Rims are included but will need tires mounted on them. Fits all HERDMaster and XL Auto Chutes built after July 2011. If you have questions about fit, call customer service.

*(Tires are not included.)
Not for highway use.*

HERDMASTER CHUTE TRAILER SPECIFICATIONS

Order No.	Dimensions	Weight*
004-00110	Length Overall . . 154" Width Overall . . 70" Frame 54" Five 15" Lug Rims <i>(no tires)</i> Ball Hitch 2"	285 lbs.

Calf Tables



Classic Deluxe Calf Table Order No. 008-00012

The Classic Deluxe Calf Table has a head gate on both ends giving you a completely reversible calf table without having to remove parts. Simply turn the calf table end for end.

CALF TABLE FEATURES

- ✦ Handles calves up to 450 lbs
- ✦ Scissor-type manual stanchion can be opened at the desired width for catching your calf
- ✦ Dally cleat is included for tying a leg back out of the way
- ✦ Seven drop-side pipes can be dropped and swung out of the way for easy access to calf's side for branding and vaccinating
- ✦ Quick release pin allows you to drop the side in an emergency
- ✦ Three settings for the tip angle of the table
- ✦ Optional headboard w/tie-down chain available

CLASSIC DELUXE CALF TABLE SPECIFICATIONS

Order No.	Description	Weight*
008-00012	Height Overall 63" Width Overall 55" Length Overall 60" Base Width 56" x 45"	437 lbs.
008-00050	Headboard <i>(optional)</i>	15 lbs.



Classic Calf Table Order No. 008-00010

The Powder River Classic Calf Table is the most durable and functional table in the market. The Classic Calf Table has a wide opening Head Gate for ease of catching your calves. It tips for ease of accessing your calves for branding, vaccinating, etc. The Classic Calf Table is reversible for right or left side branding.

POWDER RIVER CALF TABLES — THE LEGEND LIVES ON

- Classic Deluxe has head gate on each end
- Classic only has a head gate on one end but is easily reversible for opposite side branding
- Smooth tipping action for easy side access for branding, vaccinating and more

CLASSIC CALF TABLE SPECIFICATIONS

Order No.	Description	Weight*
008-00010	Height Overall 63" Width Overall 55" Length Overall 60" Base Width 56" x 45"	381 lbs.



Calf Alley Tailgate
Order No. 008-00020 (48 lbs.)

This 18-inch wide gate pins onto the end of your Calf Alley Panels, preventing aggressive calves from getting out of the alley when the tipping table is down. The tailgate locks shut with the provided chain.



Calf Alley Stop
Order No. 008-00030 (18 lbs.)

Mount this positive alley stop near the entrance of your calf alley. Once calves pass through this stop, they cannot back up. The calf alley stop will mount anywhere in the alley.

Calving Pens, Panels, Alleys



Calving/Health Pen Order No. 008-00100

Loss of income due to low calving rates can make or break a producer. Powder River's 10 by 10-foot Calving Pen can pay for itself in the first season and add to your bottom line for years to come. This unit also makes an excellent sick pen.

CALVING PEN FEATURES AND SPECIFICATIONS

- Panels and gates are 14-gauge, 1½-inch square tubing.
- Self-Catching Head Gate with Safety Release Mechanism has two emergency trip releases that quickly relieve pressure on an animal's neck if needed. This unit also works well for those who prefer to calve with the animal on its side.
- Both Calving Pen squeeze panels swing 180 degrees – completely out of the way – crucial when animal is calving and requires assistance from more than one person.
- Both Calving Pen squeeze panels are split, allowing full access while ensuring a safe confinement situation for operator and animal.
- 10-foot gate is fitted with a sure latch closure for ease of use during one-man operation.
- Rope and cleat device keeps the animal contained. The device is quiet and safer than traditional metal ratchets.
- The 30-inch roll gate in the front of the calving pen provides easy access for operator and is self-locking in closed position



Homesteader Calving Pen Deluxe Order No. 008-00205

The Homesteader Calving Deluxe Pen utilizes a 1/4 sweep gate along with the 10' split sweep gate to give incredible access and control for calving assistance. Utilizes the HD self catch head gate. Includes a 3' bow gate for safe and easy entry. Weighs 1,285 lbs.

POWDER RIVER CALVING / HEALTH PEN — GREAT MULTI-PURPOSE HEALTH PEN

- Safe and efficient pen for calving or doctoring
- Self-Catching Head Gate with safety release mechanism releases quickly and easily if an animal goes down
- Split squeeze panels, allowing full access while ensuring a safe confinement situation for operator and animal

CALVING PEN SPECIFICATIONS

Order No.	008-00100
Panel/Gates . . . 1½" 14-gauge Square Tube	
Gates and Panels Height	64"
Height Overall	84"
Sheeted Roll Gate Opening	30"
Weight*	1285 lbs.



Calf Alley Panels

These 52-inch high, 5-rail tube panels connect to any Powder River panels. Use these panels to push calves from any working system into the calf table. These panels are high enough to keep calves in the alley, but low enough to easily work the animals.



CALF ALLEY PANEL & COMPONENTS SPECIFICATIONS

Frame 1.66" O.D.	Order No.	Description	Weight*
16-gauge Tube	019-00008	8' Calf Panel	62 lbs.
Horizontal Rails (5)	019-00012	12' Calf Panel	84 lbs.
	008-00020	Calf Alley Tailgate	48 lbs.
	008-00030	Calf Alley Stop	18 lbs.

12-foot Calf Pass Panel

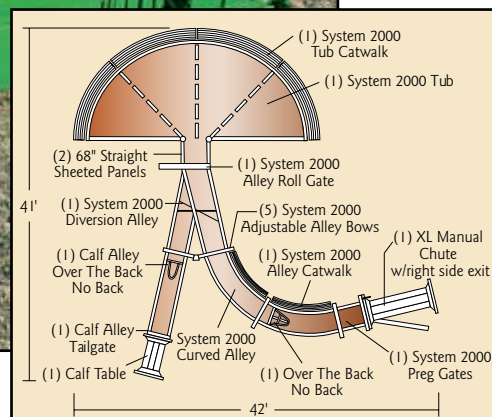
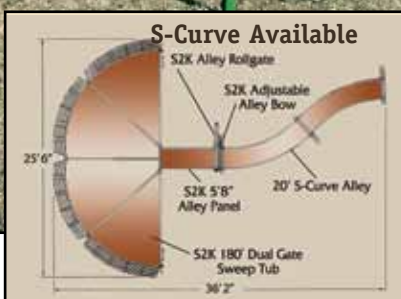
Order No. 040-00008

Keep larger animals out of restricted feeding areas with our Calf Pass Panel, while giving the smaller animals exclusive access to supplemental feeding. These panels connect to any Powder River panel or post.

12' CALF PASS PANEL SPECIFICATIONS

Order No.	040-00008
Height Overall	64"
Length Overall	12'
Weight*	144 lbs.
Max. Size Animal	16" x 51"
Height Settings 40," 43," 47," 51"	

System 2000



System 2000 Deluxe Order No. 007-50009

The System 2000 is the most advanced cattle working system available. It is fully integrated allowing changes, additions and modifications at any time. New parts fit seamlessly with existing systems, without compromising efficiency and strength.

SYSTEM 2000 IS SIMPLY THE STRONGEST MOST VERSATILE WORKING SYSTEM ON THE MARKET

- Most advanced cattle working system available — less labor and exceptionally safe
- Fully integrated — easy to add on to
- Dual gate center feed tub allows cattle to flow naturally
- Can be designed to fit almost anywhere

SYSTEM 2000 (S2K) PACKAGES SPECIFICATIONS

Order No.	Description	Weight*
007-50009	S2K Deluxe	8,758 lbs.
007-50010	S2K Straight	4,985 lbs.
007-50011	S2K 25' Straight Rancher	5,439 lbs.
007-50012	S2K Rancher Curved	6,508 lbs.
007-50013	S2K Deluxe w/o Chute & Calf Table	6,880 lbs.
007-50014	S2K 25' Straight w/o Chute	3,537 lbs.
007-50015	S2K 25' Straight Rancher RH w/o Chute	3,991 lbs.
007-50016	S2K Rancher Curved RH w/o Chute	5,059 lbs.
007-50017	S2K Rancher Curved LH w/o Chute	5,059 lbs.
007-50018	S2K 25' Straight Rancher LH w/o Chute	3,991 lbs.
007-50820	S2K 25' Straight Alley Half Sheeted	1,850 lbs.



System 2000 (25-foot Straight) Rancher Order No. 007-50011

The 25-foot Straight Rancher includes a System 2000 Classic 30' Tub, a 25' Half-sheeted Alley which has a System 2000 Alley Roll Gate and a set of cut-out gates. Our XL Manual RH Exit Chute is also included with the system.

(See pages 18 - 19 for system diagrams and components)

SYSTEM 2000 (S2K) GENERAL SPECIFICATIONS

Description	Dimensions		Materials	
S2K Tub Panels (Gate Stoppers every 20")	Height 72"	Radius 110"	50" of 12-gauge Steel Sheeting	Frame . . 1 1/2", 14-gauge
S2K Alley Panels (Outside)	Height (Actual) 64"	Radius 155"	50" of 12-gauge Steel Sheeting	Frame . . 1 1/2", 14-gauge
(Inside)	Height (Hung) . 72"	Radius 133"		
S2K Alley Bow (Adjustable Widths 18 1/2"-29")	Height 82"	Width 39"	2" Square Tubing	Frame 13-gauge

System 2000 Tubs and Alleys



System 2000 Alley Roll Gate

The System 2000 Alley Roll Gate is ideal for closing off your alley. It can be opened and closed from either side and is double sheeted with 12-gauge sheeting. It can be used almost anywhere and with any System 2000 compatible products.

S2K ALLEY ROLL GATE		
Order No.	Dimensions	Weight*
007-52080	81 ¹ / ₈ " x 60"	222 lbs.
	32 ³ / ₄ " x 70 ³ / ₄ " (Gate)	



S2K Preg Gate

Order No. 007-50600

Closes off Alley, giving a safe working area for you or vet.



S2K Center Feed Sweep Tub

Order No. 007-50100 (180°)

An innovative center-feed sweep tub allows cattle to enter from either side. This design works more efficiently directing livestock easily through the alleys.



S2K Diversion Alley

Order No. 007-50500

Direct your cattle through a separate alley with Powder River's Diversion Alley. This design creates straight shots into each alley.



S2K Curved Alley (10' Add Section)

Fully Sheeted Order No. 007-50300

Half Sheeted Order No. 007-50827

The System 2000 Curved-Sheeted Alley is fully adjustable from 18 to 29 inches. The Alley comes in 10-foot add sections. The adjustment handles are out of the way and can easily be adjusted from the catwalk.



S2K Cut Out Gate

Fully Sheeted Order No. 007-50830

Half Sheeted Order No. 007-50835

The System 2000 Cut Out Gates allow you to sort animals out either side of the alley. These gates are part of the alley and are attached to the alley with adjustable bows, enabling you to keep the entire alley at a desired width.



S2K Classic Tub

25' Order No. 007-50105

30' Order No. 007-50115

The System 2000 Classic Sweep Tub is 72-inches high and comes with a catwalk. Unlike our Center Feed, Dual-Gate System 2000, this tub has just one gate. When ordering, specify a right- or left-hand sweep. *(photo shows right sweep – clockwise)*



S2K 25-foot Straight Alley

Order No. 007-50820

The System 2000 25-foot Straight Alley is sheeted on the lower half and open on the upper portion allowing easy access to your animals.

• COMPONENTS •



007-50600
S2K Pregnancy Test Gate Set



007-52050
S2K Cut Out-Gate Set, Half Sheeted



007-52080
S2K Alley Roll Gate



007-51105
S2K Alley panel Sleeve



007-52015
S2K Calf Tailgate



007-51100
S2K Alley Bow



007-52105
S2K 30" ID Alley Bow



007-51115
S2K No-back (OTB)



007-52010
S2K Calf Panel, 10'



007-52035
S2K Alley Panel 10' Half Sheeted



007-52065
S2K Alley Panel Straight, 5'8"



007-51025
S2K Alley Panel Straight



007-51000 (shown)
S2K Sweep Bow Gate RH
007-51005 - LH



007-51015
S2K Alley Panel Outside Curved



007-51020
S2K Alley Panel Inside Curved



007-51060
S2K Diversion Panel RH



007-51055
S2K Diversion Gate



007-52070
S2K Tub Panel Straight 88 1/2"



007-51010
S2K Sweep Tub Panel



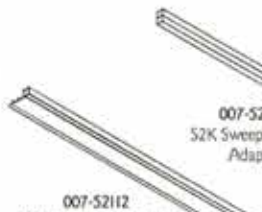
007-52045
S2K Tub Curved Panel 68"



007-51052
S2K Diversion Gate Brace



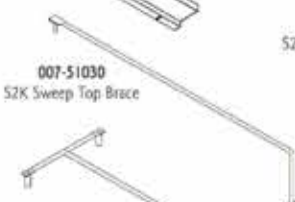
007-52055
S2K Alley Rollgate Adapter Set



007-52060
S2K Sweep to Alley Adapter



007-52095
S2K Classic Tub Top Brace



007-51030
S2K Sweep Top Brace



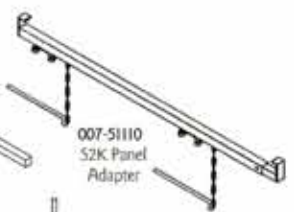
007-52112
S2K Rollgate to Rollgate Adapter



007-51045
S2K Sweep Bottom Brace



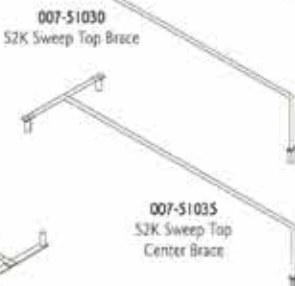
007-52075
Alley to Panel Adapter



007-51110
S2K Panel Adapter



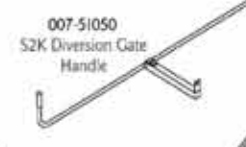
007-51040
S2K Sweep Bottom Center Brace



007-51035
S2K Sweep Top Center Brace



007-52100
S2K Classic Tub Bottom Brace



007-51050
S2K Diversion Gate Handle



007-51085
S2K Catwalk Outside Section



007-52085
S2K Tub Top Brace Mount



007-51053
S2K Diversion Connector Tube



007-51120
S2K Chute to Alley Adapter Set



007-52020
S2K Calf Alley No-back



007-52090
S2K Tub Bottom Brace Mount



007-51095
S2K Catwalk Joint Plate



007-51075
Catwalk Hanger Bracket

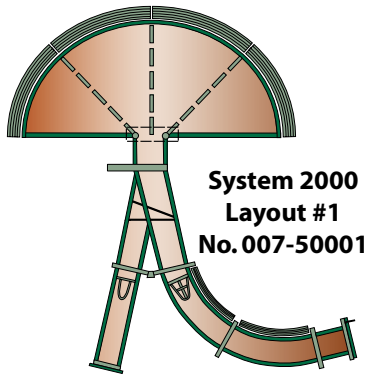


007-51090
S2K Catwalk Straight, 10'

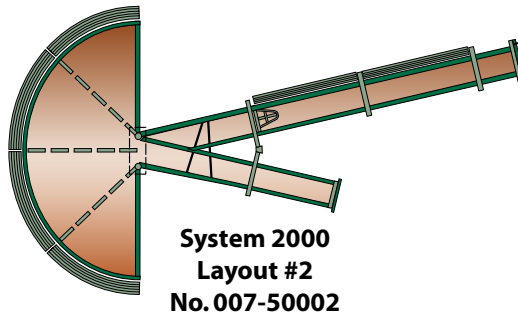


007-51080
S2K Catwalk Inside Section

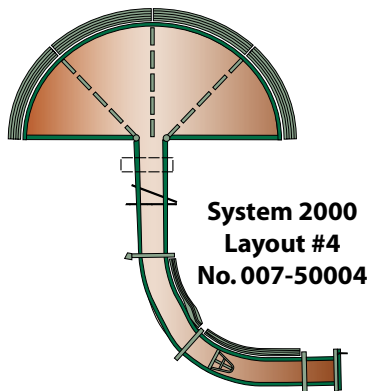
SYSTEMS & SWEEP TUBS



**System 2000
Layout #1
No. 007-50001**



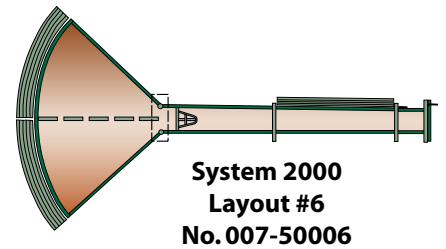
**System 2000
Layout #2
No. 007-50002**



**System 2000
Layout #4
No. 007-50004**



**System 2000
Layout #5
No. 007-50012**



**System 2000
Layout #6
No. 007-50006**

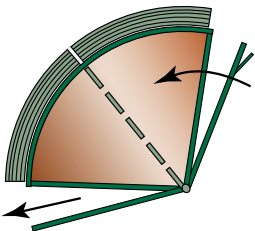


**System 2000
Layout #7
No. 007-50011**

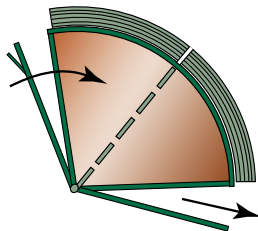


**System 2000
Layout #8
No. 007-50019**

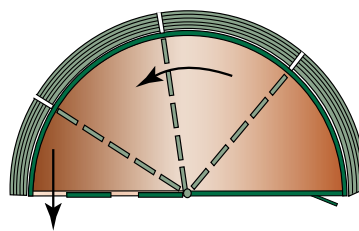
**16' LEFT HAND SWEEP
007-50130**



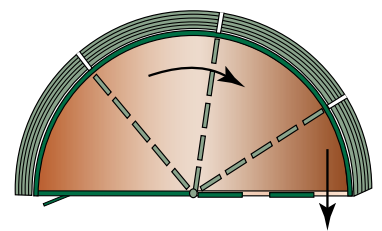
**16' RIGHT HAND SWEEP
007-50125**



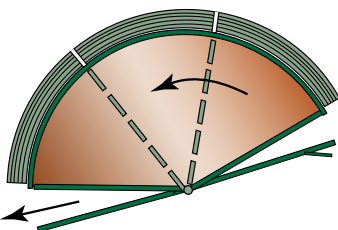
**30' LH SWEEP 88.5 Panel
007-50120**



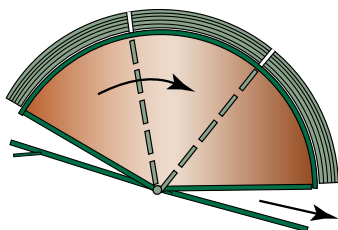
**30' RH SWEEP 88.5 Panel
007-50115**



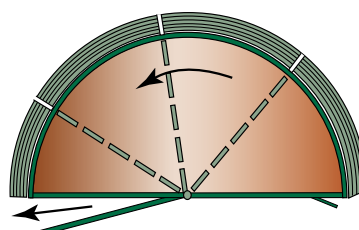
**25' LEFT HAND SWEEP
007-50110**



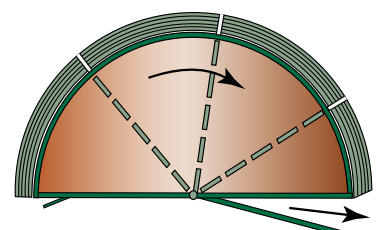
**25' RIGHT HAND SWEEP
007-50105**



**30' LH SWEEP 10' Panel
007-50140**



**30' RH SWEEP 10' Panel
007-50135**



Did you know Powder River offers custom corral design and has a design team to assist you? Let us help you design and order the right parts for your working system. **Call 800-453-5318**

Cattleman's System

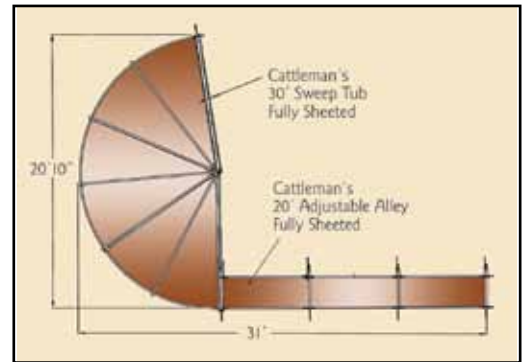


Cattleman's Tub and Alley Package Order No. 006-30000

The Cattleman's Tub and Alley is one of Powder River's most popular sweep tub and alley systems. If you desire a sheeted system and System 2000 is out of your price range, the Cattleman's System is for you. The Cattleman's System is 67" tall, allowing you to work cattle without the need for a catwalk, giving you a sturdy, functional working system in a very competitive price range. The 20' alley can be set up straight or curved and the tub can be set up for end or center feed.

FEATURES

- ✦ Includes 4, Deluxe Alley Bows, fully adjustable from 18" to as wide as 30"
- ✦ Alley, heavy duty 14-gauge frame, 16-gauge sheeting
- ✦ Alley can be curved or straight depending on requirements
- ✦ Three section Sweep Tub is 14-gauge frame and 14-gauge sheeting
- ✦ 10' Sweep Tub Crowd Gate includes spring loaded latch
- ✦ HD Sweep Tub top and bottom braces add additional support
- ✦ The 67" height of the tub and alley is high enough for good cattle flow, yet low enough to access cattle without the need for a catwalk



Cattleman's Tub can be assembled with either a center or end exit

20-foot Curved Alley

Can be set up straight or curved.

CATTLEMAN'S TUB AND ALLEY IS REASONABLY PRICED

- Most affordable sheeted system available
- Versatile to meet your design needs — end or center feed, curved or straight alley
- 67" height is high enough to keep cattle in but low enough to work the tub and alley from the ground without a catwalk

CATTLEMAN'S SPECIFICATIONS

Order No.	Description	Weight*
006-30000	Cattleman's Tub & Alley Package	2186 lbs.
006-30010	20' Cattleman's Alley	1003 lbs.
006-30015	30' Cattleman's Tub	1183 lbs.

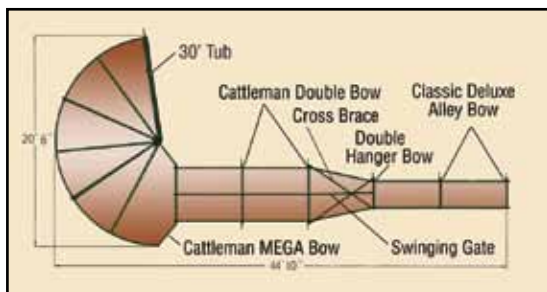
Cattleman's Double Down



Cattleman's Double Down Tub and Alley

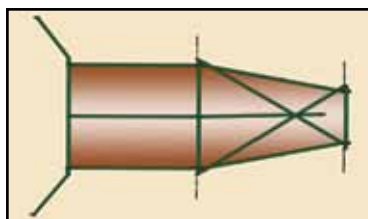
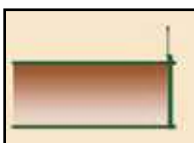
(Chute, Pregnancy Gates not included)

Loading Cattle Two by Two means Less Stress and Saves Valuable Time. Powder River continues providing the livestock industry with high quality, durable and innovative products. The Cattleman's Double Down Tub and Alley is the latest product to make your job quicker and easier. With the double alley options you can design any length of double down alley that you desire. The alley pins together easily, giving you the luxury of setting up a complete system in a couple of hours. If you need a squeeze chute with your new double down alley, think one of Powder River's latest, the "Stabilizer", a dual head gate design to give you the ultimate in animal control.

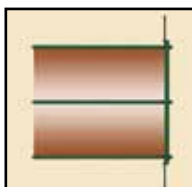


Double Down Tub & Alley Package
Order No. 006-30200

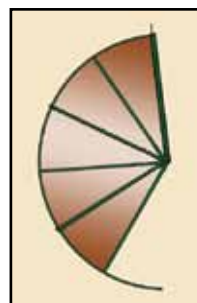
Cattleman's Straight Alley
Add Section
Order No. 006-30019>



Double Down Alley Starter Package
Order No. 006-30205



Double Down Alley Add
Section 6'
<Order No. 006-30215



Double Down 30' Tub
Order No. 006-30220



Classic Deluxe and Straight



**Classic Deluxe
Cut Out Gate**



OUR CLASSIC DELUXE SYSTEM WORKS ANY SIZE CATTLE

- If you like our original Classic Crowd Alley you will love this one
- Half sheeted alley allows for easy access to cattle in the alley
- Unique tub design makes for smooth and easy cattle flow

Classic Deluxe System

(Chute, Cut Out Gates, and Holding Pen not included)

The Classic Deluxe System is the perfect way to work cattle of any size. It includes a Single Gate, Center Feed Sweep Tub, Alley Roll Gate, 20-feet of half-sheeted adjustable Alleyway and an Alley Stop. You can add more alley by ordering 10-foot add sections. A 5-foot Cut Out Gate section is available.



20' Classic Deluxe Alley

CLASSIC DELUXE SYSTEM SPECIFICATIONS

Order No.	Dimensions	Weight*
011-00030	Classic Deluxe System	2,505 lbs.
006-01000	20' x 60" Classic Deluxe Alley	1,100 lbs.
007-50840	Single Gate Center Feed Tub (RH)	1,387 lbs.
OPTIONS		
006-01005	10' x 60" Classic Deluxe Add Section	429 lbs.
006-01003	5' Classic Deluxe Cut Out Gate Section	313 lbs.



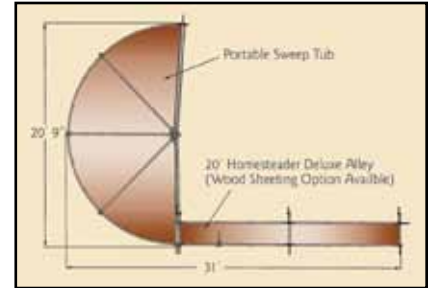
Classic Straight Crowd Alley

By keeping your cattle moving through this adjustable 20-foot Straight Crowding Alley, you'll save time and cut costs. **(20-foot pictured)** Available in 20-foot complete units (or additional 10-foot sections to fit your needs), can be set up with adjustable width levers on the right or left side. Tailgate swings outward and locks open. For portable or permanent use. It can be mounted on wood or concrete, or set on solid ground and staked down.

CLASSIC CROWD ALLEY SPECIFICATIONS

Side Panel Height 60"		
Adjustable Width 18 to 30"		
Cut Out Gate 54"		
Solid Panels 20"		
Alley Bows 2" Sch. 10 Pipe, 8' High		
Order No.	Description	Weight*
006-00010	20' x 60" Straight Crowd Alley	1146 lbs.
006-00030	10' x 60" Straight Crowd Alley Add-on	452 lbs.

Homesteader Deluxe



FEATURES AND SPECIFICATIONS

- ✦ System is very portable and easy to assembly
- ✦ 10' add sections can be added to the 20' alley
- ✦ Alley adjusts from 18 - 32" to handle almost any sized cattle
- ✦ 180° heavy-duty sweep tub comes with connecting hardware

Homesteader Deluxe Order No. 011-00003

The Powder River 20' Homesteader Deluxe Alley matches up to the Portable Sweep Tub. Order the alley separately or as a package with the sweep tub. 10' Homesteader Deluxe Add Sections are also available to lengthen your alley. Add either Pregnancy Testing Gates and the Powder River Squeeze Chute of your choice for a complete working system. 2' x 8' pieces of wood can be bolted between the lower three rails by drilling through the wood and vertical stays that are on the panels. **(Wood and bolts not included)**

HOMESTEADER DELUXE BUILT FOR SAFETY

- **Toughest open rail system on the market**
- **Adjustable alley — can handle calves to bulls**
- **Portable and assembles in less than an hour**

HOMESTEADER DELUXE SPECIFICATIONS

Order No.	Description	Weight*
011-00003	Homesteader Deluxe Package	1573 lbs.
011-00004	20' Homesteader Deluxe Alley Only	652 lbs.
011-00005	10' Homesteader Deluxe Add Section Only	270 lbs.
005-00180	Portable Sweep Tub Only	920 lbs.



Portable Sweep Tub Order No. 005-00180

Still the best portable sweep tub on the market. The 14-gauge 1 1/2-inch square tube panels, spring-loaded gate latch and overhead braces at each panel junction make it extremely safe and durable. Reversible and can be set up as a center exit.

The Homesteader's 1/4 Circle Portable Sweep Tub is constructed of the same high strength materials as our long-time popular Portable Sweep Tub. It just comes with two less 8' Curved Panels and Braces, making it an ideal sweep for the producer with just a few head of cattle. It is easy to assemble and can be set up to sweep to the left or right. The 1/4 Circle Sweep weighs* 675 lbs.

PORTABLE SWEEP TUB SPECIFICATIONS

Order No.	Description	Weight*
005-00180	Bottom & Top Braces: 1.66 O.D. 13-gauge Tubing 64" High Six Rail Panels	920 lbs.



1/4 Circle Portable Sweep Tub

Order No. 005-00190

Rancher Tub and Alley



Rancher Tub and Alley Package Order No. 010-50100

2-inch Tube, 72-inch High

FEATURES AND SPECIFICATIONS

- ✦ Package consists of a 1/4 Tub and 10' of adjustable alley
- ✦ 2" Tubing and 6' height
- ✦ Can be set up for left or right sweep
- ✦ Powder Coat finish provides long lasting protection
- ✦ Alley adjusts from 19"-29"
- ✦ Connectors included to hook to Value Chute or Value Head Gate



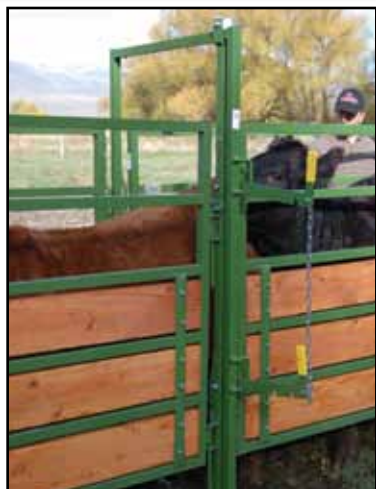
THE RANCHER TUB AND ALLEY IS A GREAT WORKING SYSTEM FOR SMALL HERDS

- Portable
- 72" height and 2" diameter tubing creates intimidating barrier
- Top and bottom braces between each tub panel provides a safe working area

RANCHER TUB AND ALLEY SPECIFICATIONS

Order No. 010-50100 Weight* 1,050 lbs.
 Sweep Gate and Panels constructed of 2" 16-gauge tubing
 Gate frame constructed of 2" schedule 40 pipe
 13-gauge top & bottom braces between each 4' tub panel
 11-gauge Alley Bows

Tub and Alley Accessories



Deluxe Portable Alley Bow Order No. 005-00360

Add these Portable Deluxe Alley Bows to our Classic Panels to create a durable and portable working alley. Alley Bows are adjustable from 19 to 30 inches. Constructed of 1½-inch square tubing, the bow measures 35 x 78 inches.

DELUXE PORTABLE ALLEY BOW SPECIFICATIONS

Order No.	005-00360
Weight*	61 lbs.
Bow Frame . 1½" 14-gauge Square Tube	
Height	78"
Width.....	35"



Utility Drop Gate Order No. 001-00315

The Utility Drop Gate is a less expensive alternative to the Alley Roll Gate. It can be placed anywhere in the alley and is ideal for separating your animals or closing off your pregnancy testing gates. The gate can be raised and lowered with the included rope and pulley. It can be tied off to keep open and there is a lock keeping it in the closed position. This prevents animals from being able to lift the gate up from underneath.



Runway Bows Order No. 024-00730

Design your own portable runway or alley and keep it from spreading with a 34-inch Runway Bow. All of the adapters and drop pins are included.

RUNWAY BOW SPECIFICATIONS

Order No.	024-00730
Weight*	40 lbs.
Bow Frame 1½" 14-gauge Square Tube	
Height	78"
Width.....	34"



Over-the-Back No Back

Order No. 007-51115 Weight* 42 lbs.

Powder River's Over-The-Back No Back works on System 2000, the Classic Deluxe Alley as well as on the Cattleman's Alley. It keeps the cattle from backing up in the alley. The No Back is adjustable to accommodate all sizes of cattle and includes a spring which softens the fall of the no back.

UTILITY DROP GATE SPECIFICATIONS

Order No.....	001-00315
Weight*	100 lbs.
Total Height	79"
Total Width	35½"
Gate Height	44"



Alley Roll Gate Order No. 028-00024

The Alley Roll Gate can be placed virtually anywhere. Use it to separate animals in the alley, slow animal movement and keep animals calm by limiting their vision. The gate is sheeted up 59 inches (64 inches from the ground), and is hung from two four-wheel carriers in an overhead track to carry the gate smoothly to the open and closed positions.

ALLEY ROLL GATE SPECIFICATIONS

Order No.	028-00024
Weight*	158 lbs.
Frame	1½" 14-gauge Square Tubing
Height Overall.....	81"
Length of Top Channel	60"
Width Inside.....	30"
Gate.....	35" x 59" (73" to Top of Frame)



Alley Stop Order No. 004-00050

The Powder River Alley Stop prevents cattle from backing up. Alley Stops mount easily to classic or tube panels.

ALLEY STOP SPECIFICATIONS

Order No.....	004-00050
Weight*	21 lbs.
Height	16½"
Width	15½"

Feeding and Watering



Classic Feeder Panel

Our 64-inch tall Classic Feeder Panels will stand up to years of use and substantially increase your feed savings. These panels attach easily to other Powder River panels and to wood or steel posts with available adapters.

CLASSIC FEEDER PANEL SPECIFICATIONS

	Order No.	Description	Weight*
Height Overall			64"
Solid Bottom			15"
Frame	040-00210	10' Panel (8 spaces)	153 lbs.
Bar Space Approximately . .	040-00212	12' Panel (10 spaces)	178 lbs.
Slant Bar	040-00216	16' Panel (14 spaces)	236 lbs.
			12 ¹ / ₂ " x 33"
			1" Sch. 40 Pipe

CLASSIC FEEDER PANELS ARE BUILT TO LAST

- Cattle push hard when feeding and Classic Feeder Panels are built to handle the pressure for years of use
- Slant bar design keeps heads from pulling out as often, thus preventing waste of expensive feed and saving money
- Pin to other Powder River Panels and posts providing you flexibility in design and ease of installation
- Built so tough we provide you a 5 year limited warranty on this feeder panel



12-FOOT, 48-INCH FEEDER PANEL SPECIFICATIONS

Order No.	041-01248
Weight*	121 lbs.
Height Overall	48"
Slant Bar Space	12 ¹ / ₂ "
Solid Bottom	1 4-gauge
Frame	1 ¹ / ₂ " Square 14-gauge
Slant Bars	1.66 16-gauge Tube
Feeding Spaces	9



12-foot, 48-inch Feeder Panel

These 48-inch, 14-gauge Feeder Panels are an extremely economical and versatile way to feed your animals. With wood-to-panel connectors or single clevises, they can be installed anywhere.



Water Troughs

These water troughs are constructed of 14-gauge steel with rolled-top edges and smooth welded corners for protection of the animal. Our troughs are approved and used by many state and federal agencies. We now have hot-dipped galvanized troughs available for extra protection that will carry a 10-year limited warranty.

(Painted troughs will continue to be available, but will not carry a warranty).

GREEN WATER TROUGH SPECIFICATIONS

Order No.	Dimensions	Capacity	Weight*
042-00306	6' x 30" / 15 ¹ / ₂ " Deep	115 gal.	125 lbs.
042-03010	10' x 30" / 15 ¹ / ₂ " Deep	195 gal.	196 lbs.
042-03012	12' x 30" / 15 ¹ / ₂ " Deep	235 gal.	227 lbs.
042-04810	10' x 48" / 19" Deep	415 gal.	295 lbs.
042-04812	12' x 48" / 19" Deep	495 gal.	340 lbs.
042-04814	14' x 48" / 19" Deep	583 gal.	398 lbs.

GALVANIZED WATER TROUGH SPECS

Order No.	Dimensions	Capacity	Weight*
070-03006	6' x 30" / 15 ¹ / ₂ " Deep	115 gal.	125 lbs.
070-03010	10' x 30" / 15 ¹ / ₂ " Deep	195 gal.	196 lbs.
070-03012	12' x 30" / 15 ¹ / ₂ " Deep	235 gal.	227 lbs.
070-04810	10' x 48" / 19" Deep	415 gal.	295 lbs.
070-04812	12' x 48" / 19" Deep	495 gal.	340 lbs.
070-04814	14' x 48" / 19" Deep	583 gal.	398 lbs.

Feeding and Watering



Square Bale Feeder

FEATURES AND SPECIFICATIONS

- ★ 2-6' Classic Feeder Panels
- ★ 2-10' Classic Feeder Panels
- ★ 64" Tall
- ★ 13-gauge Tubular Frame
- ★ 5 Year Warranty
- ★ Quick Pin & Clip Connecting System
- ★ 1" schedule 40 slant bars
- ★ 15" Solid sheeted bottom
- ★ Bar Spacing approximately 13" x 33"



5-foot V-Rack Feeder



10-foot Slant Bar Rack Feeder

Powder River's all-steel cattle feeders are renowned for their strength and quality. Durability and feed-saving design are important features to consider before you buy. Our feeders are built with a sturdy 14-gauge, one-piece box construction. The skids are made from 13-gauge, 1.66-inch O.D. tube frame.

10' SLANT BAR RACK FEEDER SPECIFICATIONS

Order No.	Description	Weight*	Order No.	Description	Weight*
035-02045	Slant Bar Rack Feeder	419 lbs.	035-50010	V-Rack Feeder (5')	278 lbs.
Length Overall 10'			Length Overall 5'		
Width Overall 47"			Width Overall 42"		
Height Overall 53"			Height Overall 54"		
Feed Height 26"			Feed Height 26"		
Depth 9"			Depth 9"		
Skid Height 17"			Skid Height 17"		
Spacing Between Bars 12'					

Square Bale Feeder Order No. 040-00025

Feed is certainly a premium these days which means it is important to reduce feed waste as much as possible. Powder River's Classic Square Bale Feeder will allow you to conserve that feed by keeping cattle from trampling it into the ground. The Square Bale Feeder consists of 2-6' Classic Feeder Panels and 2-10' Classic Feeder Panels, a perfect size for one ton bales. The slant bar design keeps the heads of the cattle from pulling out as easily. This keeps any dropped feed inside the feeder. As cattle eat away from the bale they will increase pressure on the panels. The Square Bale Classic Feeder will handle that pressure. Powder River's Classic Square Bale Feeder pins together in minutes with our popular pin and clip system.



Slant Bar Round Bale Feeder

Our Slant Bar Round Bale Feeder is a great value. The panels are made from 16-gauge, 1.66-inch tube. The 18-inch high pan is made from one single piece of 16-gauge sheeting, which means you get a stronger, more durable feeder for your money. Improved panel connectors allow feeder to be easily and quickly assembled with just three bolts. This feeder is available with or without legs.

SLANT BAR ROUND BALE FEEDER SPECIFICATIONS

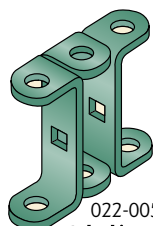
Diameter	8'
Height Overall	48"
Solid Panel	18"
Frame	1.66" O.D. 16-gauge Tube
Legs (optional)	4"
Slant Bars	1.66" O.D. 16-gauge Tube
Feeder Openings	(19) 14 x 28 1/2"

Order No.	Description	Weight*
040-04000	Round Bale Feeder	210 lbs.
040-04010	Round Bale Feeder w/Legs	216 lbs.

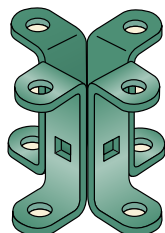


Section Connector

CONNECTORS & PARTS



022-00521
3-In-Line Clevis



022-00527
4 Way Clevis



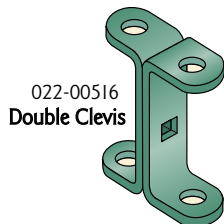
305-10005
Lefthand
Chute
Spring



305-10000
Righthand
Chute
Spring

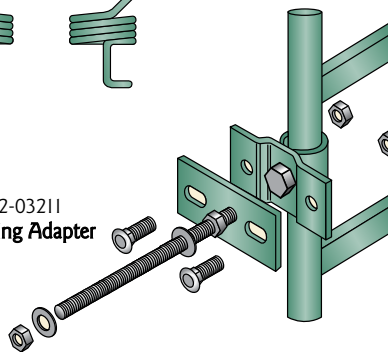


022-00515
Single Clevis



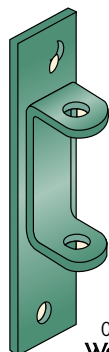
022-00516
Double Clevis

032-03211
Gate Leveling Adapter

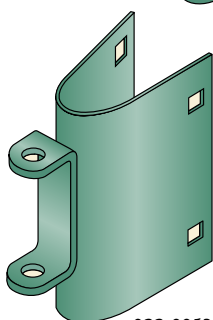


002-00232
Left Trip Handle
And Dog Assembly

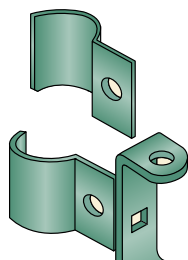
002-00231
Right Trip Handle
And Dog Assembly



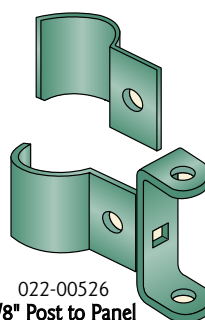
022-00522
Wood To Panel
Connector



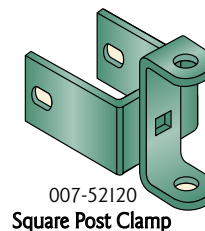
022-00535
HD Pipe Clamp
With Clevis



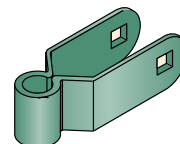
022-00528
1-5/8" Post to Panel
Connector



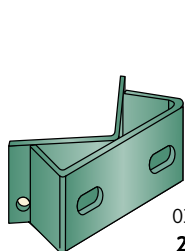
022-00526
2-3/8" Post to Panel
Connector



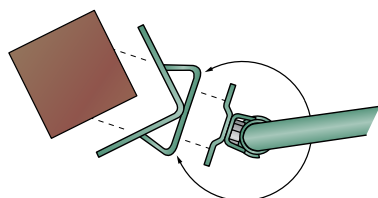
007-52120
Square Post Clamp



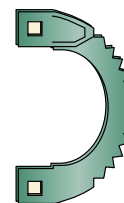
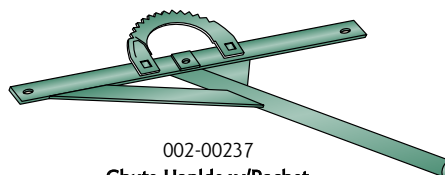
005-00385
1-1/2" Square Tube
To Clevis Adapter



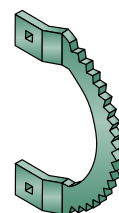
032-03210
270 Gate
Hinge Adapter



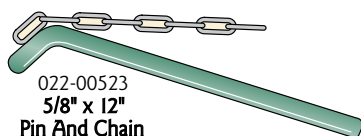
002-00237
Chute Handle w/Ratchet



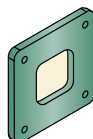
300-10000
Chute Ratchet



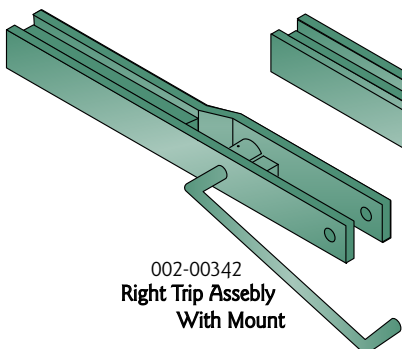
202-08240
Chute Ratchet '04



022-00523
5/8" x 12"
Pin And Chain

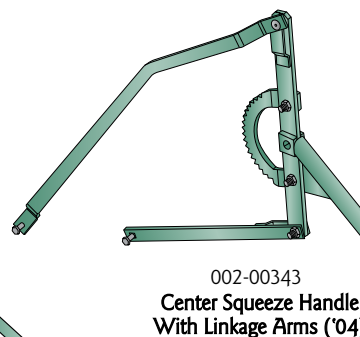


032-32040
Latch Plate

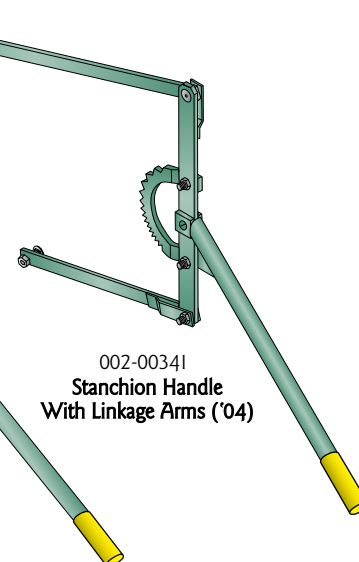


002-00342
Right Trip Assembly
With Mount

002-00344
Left Trip Assembly
With Mount



002-00343
Center Squeeze Handle
With Linkage Arms ('04)



002-00341
Stanchion Handle
With Linkage Arms ('04)

Hot Dipped Galvanized Products

Certain products such as: XL manual squeeze chute, gates, panels, feeder panels, and the homesteader deluxe are available in Hot Dipped Galvanized on special request.

Please call 1-800-453-5318 for Hot Dipped Galvanized pricing.



HOT DIPPED GALVANIZED PRODUCTS





POWDER RIVER[®]

• LIVESTOCK HANDLING EQUIPMENT •

Powder River equipment has always been known for strength and durability. It is no accident that our panels and gates stand the test of time. Legendary in strength, Powder River Classic rails are made from 14-gauge high tensile steel formed into our exclusive "pentagonal rail." The double sided formed stays just add to the already strong characteristics of the Classic line of panels and gates. Recommended for all high pressure applications, the Powder River Classic Panels and Gates will outlast any other commercial steel gate or panel on the market today.



Classic Panels

High Tensile steel adds superior strength and durability which is 66% stronger than most common steel panels



Photo courtesy of Dutch Joe Ranch

Classic 64-inch Panels

Legendary in strength and backed by a Classic Five Year Limited Warranty, Powder River's Classic Panels are made from 14-gauge High Tensile Steel formed into our exclusive "Pentagonal Rail." These rails are surrounded with a 13-gauge frame, making them strong durable panels with an amazing ability to take large amounts of pressure and spring back into their original shape. Vertical stays on both sides of the panel increase the panel strength. Recommended for high-pressure applications, these panels will outlast any commercial steel panel on the market today.



HIGH TENSILE STEEL

Why Buy Classic Gates and Panels?

1. Classic Pentagonal Rail and Vertical Stay are made of 14-gauge High Tensile Steel which is 66% stronger than mild steel which is used in most tube gates and panels on the market today.
2. The engineered superior design of the pentagonal open rails and formed stays adds substantial strength and durability.
3. The design and engineering of our "classic" line of gates and panels gives us the confidence to extend an unsurpassed 5 year limited warranty.

CLASSIC PANEL SPECIFICATIONS

Height Overall. 64"
Frame. 1.66" O.D. 13-gauge Tube
5 Pentagonal horizontal rails
14-gauge High Tensile Steel material

Order No.	Description	No. Stays	Weight*
022-00006	6' Classic Panel	0	65 lbs.
022-00008	8' Classic Panel	1	88 lbs.
022-00010	10' Classic Panel	1	104 lbs.
022-00012	12' Classic Panel	2	130 lbs.
022-00014	14' Classic Panel	2	147 lbs.
022-00016	16' Classic Panel	3	170 lbs.

Classic Gates



CLASSIC GATES

Classic 52-inch Gate with Lever Latch

Made to the same heavy-duty specifications as our Classic Panels, and featuring the same Classic Five-Year Limited Warranty, this gate is a must for crowding situations. Like the Classic Panels, this gate can withstand large amounts of pressure and spring back to its original shape. The hinge is another key ingredient in the formula for strength. Made of 1/4-inch x 3-inch steel, these 180-degree hinges can be mounted to wood or welded to steel posts. A double-piston lever latch provides opening ease while on the ground or on horse back.

CLASSIC 52" LEVER LATCH GATE SPECIFICATIONS

Height Overall 52"
Frame 1.66" O.D. Tube, 13-gauge
HORIZONTAL RAILS:
(5) Pentagonal, 14-gauge High Strength
Hinges 1/4" x 3", 180° Swing

Order No.	Classic Gate Size (Lth x Hth)	No. Stays	Weight
032-00003	3' x 52"	0	42 lbs.
032-00004	4' x 52"	0	52 lbs.
032-00006	6' x 52"	0	70 lbs.
032-00008	8' x 52"	1	95 lbs.
032 00010	10' x 52"	1	113 lbs.
032-00012	12' x 52"	2	138 lbs.
032 00014	14' x 52"	2	156 lbs.
032-00016	16' x 52"	3	181 lbs.



Bolt on Lever Latch

Convert your chain latch gate to a lever latch with Powder River's new bolt on lever latch assembly. The latch is reversible and allows you to open and close your gate from horseback. (No longer green. Actual color is Black.) Also available for Powder Mountain gates.

BOLT ON LEVER LATCH SPECIFICATIONS

Order No.	Description	Weight
032-03230	52" Bolt on Lever Latch	17 lbs.



Gate Wheel Kit

Extend the life of your gate, hinges, posts and back muscles! This semi-pneumatic wheel unit adapts to any gate with a 1.66-inch O.D. frame.

GATE WHEEL KIT SPECIFICATIONS

Order No.	Description
032-03200	6" Gate Wheel Kit
032-03201	8" Gate Wheel Kit
032-03202	10" Gate Wheel Kit
032-03203	12" Gate Wheel Kit
032-03204	Gate Wheel Bracket Only

Rancher Panels

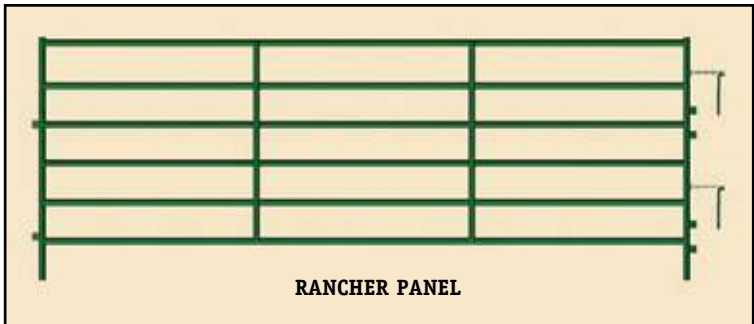
70" Tall, Rancher 2" Panels!



70" Tall

70" Tall, Rancher 2" Panels!

Powder River's New Rancher 2" Panels complete our line of cattle panels. The 2" OD 16-gauge tubing, along with the high tensile 14-gauge vertical stays, makes this the toughest 2" panel available.



RANCHER 2" GATES & PANELS FEATURES AND SPECIFICATIONS

- Panels available in 10', 12', 16', x 70" high
- Gates range from 4' to 16' x 60" high and come with 1" dia. threaded bolt hinges
- 12' Combo Gate/Panel with slide latch
- 6' Bow Gate with slide latch
- Popular pin & clip connecting system is compatible with other PR panels
- All Powder Coated Powder River Green

2" RANCHER GATES & PANELS		
Order No.	Description	Weight*
023-00010	Rancher 2" Panel 10' x 70"	99 lbs.
023-00012	Rancher 2" Panel 12' x 70"	114 lbs.
023-00016	Rancher 2" Panel 16' x 70"	152 lbs.

RANCHER 2" PANELS

- Panels available in 10', 12', 16', x 70" high
- High Tensile 14-gauge vertical stays
- Popular pin & clip connecting system is compatible with other PR panels
- All Powder Coated Powder River Green

Rancher Gates

Rancher 2" Gates!



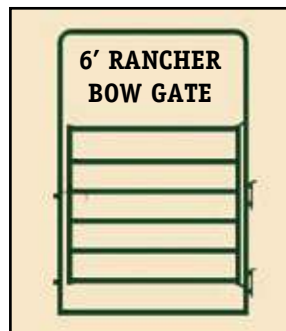
RANCHER GATES

Powder River's New Rancher 2" Gates complete our line of cattle gates and panels. The 2" OD 16-gauge tubing, along with the high tensile 14-gauge vertical stays, makes this the toughest 2" gate available.

FEATURES AND SPECIFICATIONS

- Gates range from 4' to 16' x 60" high and come with 1" dia. threaded bolt hinges
- 12' Combo Gate/Panel with slide latch
- 6' Bow Gate with slide latch
- All Powder Coated Powder River Green

2" RANCHER GATES		
Order No.	Description	Weight
031-00004	Rancher 2" Gate 4' x 60"	49 lbs.
031-00006	Rancher 2" Gate 6' x 60"	64 lbs.
031-00008	Rancher 2" Gate 8' x 60"	87 lbs.
031-00010	Rancher 2" Gate 10' x 60"	103 lbs.
031-00012	Rancher 2" Gate 12' x 60"	118 lbs.
031-00014	Rancher 2" Gate 14' x 60"	141 lbs.
031-00016	Rancher 2" Gate 16' x 60"	157 lbs.
Order No.	Description	Weight
027-17012	Rancher 2" Combo 12'	152 lbs.
Order No.	Description	Weight
027-17006	Rancher 2" Bow Gate 6'	100 lbs.



BOSS GATES SPECIFICATIONS		
2" Tube Gates - 5 Rail		
Order No.	Dimensions	Weight
034-11004	4' x 48"	38 lbs.
034-11006	6' x 48"	54 lbs.
034-11008	8' x 48"	74 lbs.
034-11010	10' x 48"	78 lbs.
034-11012	12' x 48"	100 lbs.
034-11014	14' x 48"	116 lbs.
034-11016	16' x 48"	132 lbs.

BOSS GATE FEATURES AND SPECIFICATIONS

- ✪ 14 / 16-gauge Construction
- ✪ 2" Diameter Tube
- ✪ Square Corner design
- ✪ 14-gauge Classic Vertical Stays
- ✪ Chain Latch
- ✪ 1" x 14" Threaded Rod Hinge
- ✪ 2 Sets of Vertical Stays on the 12', 14' and 16'
- ✪ Collar-Style Hinge rather than a clamp
- ✪ Powder Coated Powder Mt. Brown
- ✪ Great fit between Classic and 1600 Tube Gates



Boss Gate

1600 Tube Panels



1600 Tube Panels with Straight Legs

The 1600 Series Tube Panels are the ideal all-purpose panel for use in portable or permanent situations. The recent change to square corners gives you the flexibility to use these panels for cattle and horses. The 1600 Tube Panels have the same 14-gauge vertical supports that we use on our classic line, separating this 16-gauge tube panel from the rest.



1600 Tube Panels w/Loop Legs

POWDER RIVER 1600 TUBE PANELS — ALL PANELS ARE NOT CREATED EQUAL

- Rails are inserted between two or four 14-gauge high tensile vertical stays, which are 60% stronger than common steel, separating this panel from other brands
- Connects to all other styles of Powder River panels which allows you to connect to your current Powder River equipment
- Great all purpose panel, works for cattle or horses



1600 TUBE PANEL SPECIFICATIONS

Height Overall.	64"
Horizontal Rails (6) . . .	1.66" O.D. 16-gauge Tube
Connector Pins	5/8" x 12"
Legs	12"
Loop Legs	12" Loop

1600 TUBE PANEL WITH STRAIGHT LEGS

Order No.	Description	Stays	Weight*
021-01108	8' Tube Panel	1	65 lbs.
021-01110	10' Tube Panel	1	77 lbs.
021-01112	12' Tube Panel	1	89 lbs.
021-01114	14' Tube Panel	2	106 lbs.
021-01116	16' Tube Panel	2	118 lbs.

1600 TUBE PANEL WITH LOOP LEGS

Order No.	Description	Stays	Weight*
020-21108	8' Tube Panel w/Loop Legs	1	70 lbs.
020-21110	10' Tube Panel w/ Loop Legs	1	82 lbs.
020-21112	12' Tube Panel w/Loop Legs	1	94 lbs.
020-21114	14' Tube Panel w/Loop Legs	2	111 lbs.
020-21116	16' Tube Panel w/Loop Legs	2	123 lbs.

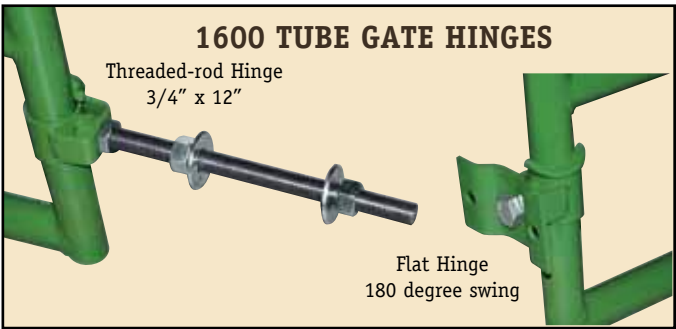
1600 Tube Gates



1600 TUBE GATES

1600 Tube Gates

The 1600 Series Tube Gates are built to the same tough specifications as the 1600 Tube Panels. Powder River's 1600 Tube Gates come with a choice of our 180 degree steel hinges or our 12" long threaded bolt hinges. These gates are perfect for pasture, lanes, driveways and limited crowding.



1600 TUBE GATE SPECIFICATIONS			
Height Overall 52"			
Horizontal Rails (6) 1.66" O.D., 16-gauge Tube			
Hinges 3/4" x 12" Threaded-rod or 180° Flat			
Latch33" Chain w/Keeper			
Order No.	Description	No. Stays	Weight*
Threaded-rod Hinge			
033-16004	4' Tube Gate	0	34 lbs.
033-16006	6' Tube Gate	0	46 lbs.
033-16008	8' Tube Gate	1	62 lbs.
033-16010	10' Tube Gate	1	75 lbs.
033-16012	12' Tube Gate	1	89 lbs.
033-16014	14' Tube Gate	2	103 lbs.
033-16016	16' Tube Gate	2	115 lbs.
180 Degree Hinge			
033-18004	4' Tube Gate	0	34 lbs.
033-18006	6' Tube Gate	0	46 lbs.
033-18008	8' Tube Gate	1	62 lbs.
033-18010	10' Tube Gate	1	75 lbs.
033-18012	12' Tube Gate	1	89 lbs.
033-18014	14' Tube Gate	2	103 lbs.
033-18016	16' Tube Gate	2	115 lbs.

Super Classic Panels and Gates



Super Classic Bull Panels

Powder River's Super Classic Bull Panels are not just for rodeos anymore. Today's cattle breeds are taller than ever and need the extra height that the Super Classic provides. These panels are 70" tall which is 6" taller than our standard Classic Panels. Super Classic Panels include the same number of 14-gauge rails, 13-gauge frame, same 14-gauge vertical supports as 64" Classic Panels and will connect to them as well. The difference is the square corners and the extra height. Super Classic Bull Bow Gates are available to match up to the 70" Super Classic Panels.



Super Classic Bull Bow Gates

The 9-foot high Super Classic Bull Bow Gates can be used in permanent or portable rodeo arena systems. 60-inch Super Classic Bull Gates are hung within the 9-foot high bow.

SUPER CLASSIC BULL BOW GATES SPECIFICATIONS

Gate Height. 70"			
Bow Height. 108"			
Gate Frame 1.66" O.D. 13-gauge Tube			
Horizontal Rails. . . Pentagonal 14-gauge High Strength			
Order No.	Description	Dimensions	Weight*
028-00926	26" Bow Gate	1.66" O.D. 13-gauge Tube	87 lbs.
028-00903	3' Bow Gate	1 ¹ / ₄ " Sch. 40 Pipe	122 lbs.
028-00904	4' Bow Gate	1 ¹ / ₄ " Sch. 40 Pipe	131 lbs.
028-00906	6' Bow Gate	2" Sch. 40 Pipe	198 lbs.
028-00908	8' Bow Gate	2" Sch. 40 Pipe	239 lbs.
028-00910	10' Bow Gate	2 ¹ / ₂ " Sch. 40 Pipe	330 lbs.
028-00912	12' Bow Gate	2 ¹ / ₂ " Sch. 40 Pipe	377 lbs.

SUPER CLASSIC BULL PANEL SPECIFICATIONS

Overall Height 70"	Order No.	Description	Weight*
Legs 10" High	022-00103	3' Panel	44 lbs.
Frame 1.66" O.D. 13-gauge Tube	022-00104	4' Panel	53 lbs.
Horizontal Rails, Pentagonal	022-00106	6' Panel	70 lbs.
14-gauge, High Strength	022-00108	8' Panel	94 lbs.
Vertical Stays (Quantity) -	022-00110	10' Panel	111 lbs.
8' & 10' (1), 12' & 14' (2), 16' (3)	022-00112	12' Panel	134 lbs.
	022-00114	14' Panel	152 lbs.
	022-00116	16' Panel	175 lbs.



Super Classic Bull Gate 60-inch Bolt Hinge w/Lever Latch

SUPER CLASSIC BULL GATE W/LEVER LATCH SPECIFICATIONS

Overall Height 60"	Order No.	Description	Weight*
Frame 1.66" O.D., 13-gauge Tube	032-00704	4' Gate	56 lbs.
Horizontal Rails (5), 1.66" O.D.,	032-00706	6' Gate	74 lbs.
Pentagonal 14-gauge High Strength	032-00708	8' Gate	100 lbs.
Hinge . . 1" x 12" Threaded-rod	032-00710	10' Gate	118 lbs.
Latch. . . . Double Piston Lever	032-00712	12' Gate	142 lbs.
Vertical Stays (Quantity) - 8' & 10'	032-00714	14' Gate	161 lbs.
(1), 12' & 14' (2), 16' (3)	032-00716	16' Gate	186 lbs.

Bow Gates



1600 Tube Bow Gate

For portable or permanent installations, our 1600 Tube Bow Gates have a single pin slide latch with keeper. This makes for optimum ease of use and safe animal confinement.

1600 TUBE BOW GATE & COMBO SPECIFICATIONS

52" Gate Height Matches 64" Panel
Bow Height 96"
Hinges Heavy-Duty 180° Swing
Latch Single Pin Slide w/Keeper

Order No.	Description	Weight*
027-16004	4' Tube Bow Gate	86 lbs.
027-16006	6' Tube Bow Gate	118 lbs.
027-16012	12' Combo	131 lbs.

Classic Bow Gates

Ideal for free-standing portable systems. The Classic Bow Gate frame is made from a heavy schedule 40 pipe, while the bottom section is manufactured from a 7-gauge steel. Our Classic Gates are hung within the bow, making this the strongest Bow Gate on the market.



POWDER RIVER BOW GATES ARE THE STRONGEST TOUGHEST BOW GATE MADE

- Best way to make portable corrals without the need for setting a post — fast to install
- Bow frames are built sturdy enough to handle the gate and keep it from sagging
- Connects to all Powder River panels in seconds

CLASSIC BOW GATE SPECIFICATIONS

Order No	Description	Dimension (8' High Bow, 52" High Gate)	Weight*
028-00803	3' Classic Bow Gate	1 1/4" Sch. 40 Pipe	114 lbs.
028-00804	4' Classic Bow Gate	1 1/4" Sch. 40 Pipe	122 lbs.
028-00806	6' Classic Bow Gate	2" Sch. 40 Pipe	187 lbs.
028-00808	8' Classic Bow Gate	2" Sch. 40 Pipe	226 lbs.
028-00810	10' Classic Bow Gate	2 1/2" Sch. 40 Pipe	313 lbs.
028-00812	12' Classic Bow Gate	2 1/2" Sch. 40 Pipe	359 lbs.

Powder Mountain Panels

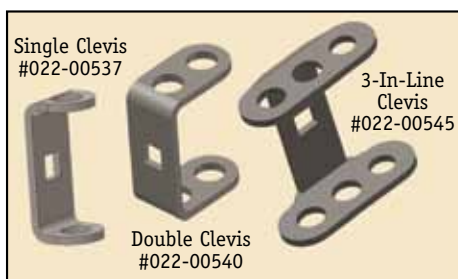


1 5/8-inch, 18-gauge (All-Around) Panels

PANEL FEATURES & SPECIFICATIONS

- ✦ Available in 12-foot and 16-foot lengths
- ✦ Choose from two horse-safe connector systems – pin or chain
- ✦ 64 inches high
- ✦ Six evenly-spaced rails 8 3/8 inches apart
- ✦ 12-inch loop legs enable panels to skid easily for moving
- ✦ 1 5/8-inch diameter tubing
- ✦ 18-gauge construction
- ✦ 12-foot panel weighs* 70 lbs., 16-foot panel weighs* 93 lbs.
- ✦ In-line vertical stays add strength and safety

Powder Mountain Panel Accessories



18-gauge (ALL-AROUND) HORSE Panels



16-foot 18-gauge (All-Around) Panels with Pin & Clip Connectors

Powder Mountain's 18-gauge (All-Around) panels are heavier than most utility panels yet are competitively priced. The panels are ideal for horse corrals, round pens, training circles and backyard roping arenas.



Drop-pin and Clip Connectors



In-line Vertical Stays



Chain Connector

POWDER MOUNTAIN 18-GAUGE HORSE PANELS

- Weigh the difference — 70 pounds of steel in a 12-foot horse safe square corner panel
- Great for horse pens, training circles, round pens and roping arenas
- Versatile and easy to move
- New Super Durable Powder Coat finish

1 5/8-INCH, 18-GAUGE (ALL-AROUND) PANEL SPECIFICATIONS

Order No.	Description	Dimensions	Weight*
015-00012	12' Panel Powder Mt. w/Pin & Clip	12' long x 64" high	70 lbs.
015-00016	16' Panel Powder Mt. w/Pin & Clip	16' long x 64" high	93 lbs.
015-20012	12' Panel Powder Mt. w/Chain	12' long x 64" high	70 lbs.
015-20016	16' Panel Powder Mt. w/Chain	16' long x 64" high	93 lbs.

5-Rail AG Panels

Powder Mountain's 5-Rail AG Panels come in 12' and 16' lengths. They are 5 rail and 54" tall, using our popular formed stay for additional support. One less rail gives you a competitively priced panel great for a variety of uses such as:

- ✦ Perimeter fencing
- ✦ Protecting oil or methane wells
- ✦ Even corrals or round pens for gentle horses

10' and 12' Combo Panel available in 5-Rail Order No. 027-11010 and 027-11012



Powder Mountain 5-Rail AG Panels

Order No. 015-11212 (12') and 015-11216 (16')

Powder Creek Panels



12-foot Powder Creek Panels

Powder River offers Powder Creek, one of the best all purpose panel lines in the market today. Panels are available in 10', 12', and 16' lengths. A 6' Bow Gate and a 12' Combo Panel are also available in the Powder Creek line. These panels are ideal for perimeter fencing, round pens, etc. The 16-gauge vertical stays give additional support to the tubular rails. The 64" height, along with our popular pin and clip connectors, match up to our other panels. (Powder Creek panels are not designed for holding cattle.)

POWDER CREEK PANEL FEATURES

- ✦ Hunter Green Powder Coat Finish
- ✦ 16-gauge vertical stays
- ✦ Pin and clip connectors
- ✦ Loop legs
- ✦ 6 rails, 1 $\frac{5}{8}$ -inch tubing



Powder Creek Panel Accessories

Single Clevis
#022-00744



Double Clevis
#022-00740



3-In-Line
Clevis
#022-00745



POWDER CREEK PANEL SPECIFICATIONS

Height Overall	64"
Loop Leg End Frame	1 $\frac{5}{8}$ " O.D. Tubing
Horizontal Rails (6)	1 $\frac{5}{8}$ " O.D. Tubing
Vertical Stays	16-gauge formed stay
Connectors	Pin and Clip

Order No.	Description	# Stays	Weight*
015-30010	10' PC Panel	1	46 lbs.
015-30012	12' PC Panel	2	60 lbs.
015-30016	16' PC Panel	3	78 lbs.
027-30006	6' PC Bow Gate		75 lbs.
027-30012	12' PC Combo		104 lbs.

POWDER CREEK PANELS — GREAT VALUE

- Best all-purpose panel out there
- 16-Gauge formed stays add substantial strength
- Comes with Powder River's popular pin and clip connectors

Powder Mountain Gates



18-gauge (All-Around) Combo Gate with Panel

Powder Mountain 6-rail (All-Around) gates include a chain latch and two 10-inch threaded bolt hinges. The gates can be hung using wood or steel posts. The 6-rail bow gates measure 6-feet wide and the bow is 9-feet high with a lever latch that can be opened and closed from horseback.

The 6-rail combo panels are 12-feet long which includes a 6-foot wide gate with an 8-foot high bow. The combo panels have a lever latch like bow gates.



Two 6-foot x 52-inch, 1⁵/₈-inch, 18-gauge (All-Around) Gates

BOW GATE SPECIFICATIONS

Order No.	Description	Dimensions	Weight*
027-20006	6' 18-gauge Powder Mt. Bow Gate w/Pin & Clip	6' wide x 9' high	77 lbs.
027-22006	6' 18-gauge Powder Mt. Bow Gate w/Chain	6' wide x 9' high	75 lbs.

12-FOOT COMBO PANEL SPECIFICATIONS

Order No.	Description	Bow Gate Dim.	Weight*
027-20012	12' 18-gauge Powder Mt. Combo w/Pin & Clip	6' wide x 8' high	118 lbs.
027-22012	12' 18-gauge Powder Mt. Combo w/Chain	6' wide x 8' high	116 lbs.



Bolt On Lever Latch

Bow Gate and Combo Latch >

Both Latches are now Black



Threaded Bolt Hinge

BOLT ON LEVER LATCH SPECIFICATIONS

Order No.	Description	Weight*
032-03230	52" Bolt on Lever Latch (PM 1 ⁵ / ₈ ")	17 lbs.
032-03235	60" Bolt on Lever Latch (PM 2")	18 lbs.

18-GAUGE (All-Around) GATE SPECIFICATIONS

Order No.	Description	Dimensions	Weight*
034-20004	4' Powder Mt. Gate	4' long x 52" high	28 lbs.
034-20006	6' Powder Mt. Gate	6' long x 52" high	38 lbs.
034-20008	8' Powder Mt. Gate	8' long x 52" high	50 lbs.
034-20010	10' Powder Mt. Gate	10' long x 52" high	60 lbs.
034-20012	12' Powder Mt. Gate	12' long x 52" high	70 lbs.
034-20014	14' Powder Mt. Gate	14' long x 52" high	83 lbs.
034-20016	16' Powder Mt. Gate	16' long x 52" high	93 lbs.

Powder Creek Gates



Powder Creek Combo Bow Gate

Powder Creek 12-foot Combo Gate/Panels and 6-foot Bow Gates match up to the Powder Creek Panels as well as all of our other panels. Both gates are 6-foot wide. The Combo Gate Bow is 8-foot high.

POWDER CREEK COMBO BOW GATE FEATURES

- ✦ Combo gate/panel is 6' of bow gate and 6' of panel
- ✦ 13-gauge bow is 8' high
- ✦ Perfect for stalls or round pens
- ✦ Chain Latch
- ✦ Pin and clip connectors
- ✦ Hunter green powder-coat finish



Chain Latch

POWDER CREEK BOW GATE & COMBO SPECIFICATIONS

Order No.	Description	Weight*
027-30012	12' Combo Gate/Panel	108 lbs.



Powder Creek Bow Gate

POWDER CREEK BOW GATE FEATURES

- ✦ 13-gauge bow frame is 9' high
- ✦ Gate uprights 18-gauge
- ✦ Gate consists of 6 - 1 5/8-inch O.D. tube rails
- ✦ Chain Latch
- ✦ Pin and clip connectors
- ✦ Hunter green powder-coat finish

POWDER CREEK BOW GATE SPECIFICATIONS

Order No.	Description	Weight*
027-30006	6'x9' Bow Gate	75 lbs.



Powder Creek Gates are excellent for pasture or driveway gates and Powder Coated Hunter Green for a better and more durable finish. (6" lag screws/hinge brackets included.)

POWDER CREEK GATE SPECIFICATIONS

Height Overall 52"
 Frame 1.66" O.D., 18-gauge tube
 Horizontal Rails (5) 1.66" O.D., 20-gauge tube
 Vertical Stays 16-gauge formed stay
 Latch 33" Chain w/Keeper

Order No.	Description	# Stays	Weight*
034-50004	4' PC Gate	0	24 lbs.
034-50006	6' PC Gate	0	32 lbs.
034-50008	8' PC Gate	1	41 lbs.
034-50010	10' PC Gate	1	49 lbs.
034-50012	12' PC Gate	2	57 lbs.
034-50014	14' PC Gate	2	68 lbs.
034-50016	16' PC Gate	3	75 lbs.

PM and PC Round Pens



1⁵/₈-inch, 18-gauge (All-Around) 60-foot Round Pen Order No. 011-00205

ALL-AROUND ROUND PEN FEATURES

- ✦ Available in 1⁵/₈-inch, 18-gauge, 40 or 60-foot
- ✦ 12-foot panels ideal for round pens
- ✦ 1⁵/₈-inch panels available in 64-inch height
- ✦ Connecting systems - pin and clip and wrap-around chain
- ✦ Recessed in-line pipe stays eliminate sharp edges
- ✦ Bow Gate is 6 feet wide and 9 feet high allowing easy entry/exit into round pen
- ✦ Lever Latch on Bow Gate can be opened from horseback



Create your desired size of round pen using Powder Creek 10-foot, 12-foot, or 16-foot panels and a 6-foot bow gate.



Powder Creek Round Pen (12-foot Panels Pictured)

How to Calculate Your Round Pen

To calculate the number of panels needed multiply the desired diameter by 3.14. This will determine the circumference. Divide the circumference by the length of the panels being used. This will equal the number of panels needed.

CIRCUMFERENCE: The distance around the circle

DIAMETER: Straight line passing through the center of the circle

DIAMETER OF HOLDING AREA (feet)																	
Panel Length	20'	25'	30'	35'	40'	45'	50'	55'	60'	65'	70'	75'	80'	85'	90'	95'	100'
10'	6	8	9	11	13	14	16	17	19	20	22	24	25	27	28	30	31
12'	5	7	8	9	10	12	13	14	15	16	18	20	21	22	24	25	26
16'	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

Riding and Roping Arenas

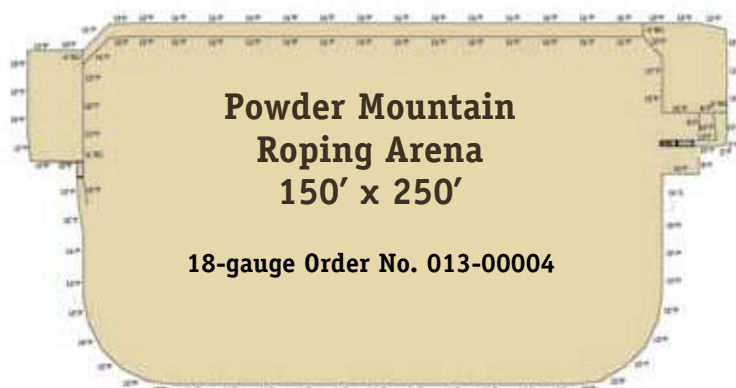
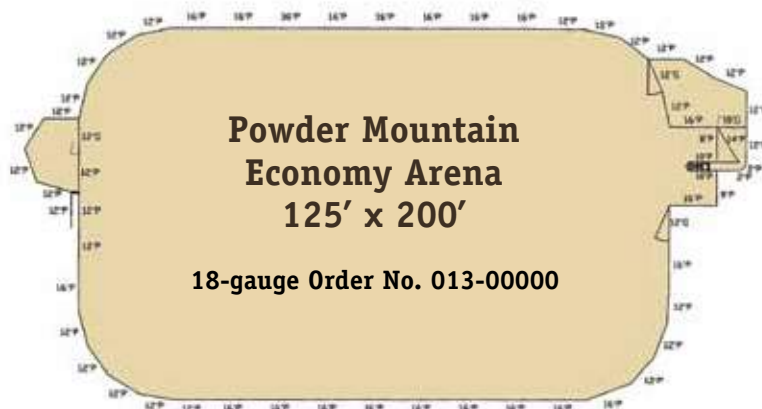


**Powder Mountain
Riding Arena**

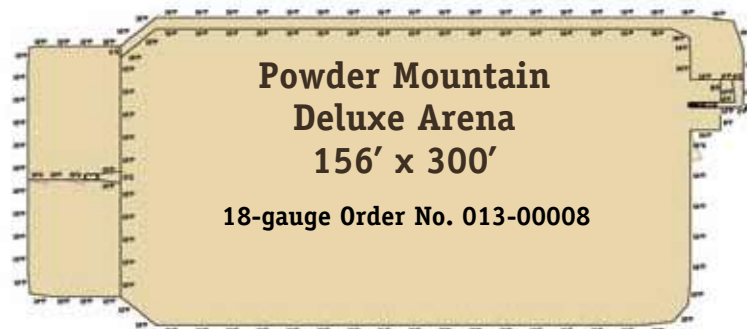
Order No.	Qty.	Description
015-40002	2	Panel PM Med 2' x 64" P&C
015-00008	2	Panel PM 8'
015-00010	2	Panel PM 10'
015-00012	29	Panel PM 12'
015-00014	1	Panel PM 14'
015-00016	21	Panel PM 16'
034-20010	1	Gate PM 10'
034-20012	3	Gate PM 12'
051-07000	1	Elite Roping Chute
022-00530	6	Panel Pin - 1/2" x 12"
022-00540	12	PM Double Panel Connectors
001-00315	1	Utility Drop Gate
022-00625	4	Butterfly Clamps (Galvanized)
(Posts not included)		

Order No.	Qty.	Description
015-40002	2	Panel PM Med 2' x 64" P&C
015-00006	1	Panel PM 6'
015-00008	2	Panel PM 8'
015-00010	5	Panel PM 10'
015-00012	41	Panel PM 12'
015-00016	41	Panel PM 16'
027-20006	4	Bowgate 6' Powder Mountain
034-20016	1	Gate Powder Mountain 16'
051-07000	1	Elite Roping Chute
051-07007	1	Elite Stripping Chute
051-07005	1	Elite Add Section
022-00530	9	Panel Pin - 1/2" x 12"
022-00540	14	PM Double Panel Connectors
022-00625	14	Butterfly Clamps (Galvanized)
022-00528	2	1 5/8" Post to Panel Connectors
(Posts not included)		

Order No.	Qty.	Description
015-40002	2	Panel PM Med 2' x 64" P&C
015-00006	1	Panel Powder Mountain 6'
015-00008	2	Panel Powder Mountain 8'
015-00010	5	Panel Powder Mountain 10'
015-00012	42	Panel Powder Mountain 12'
015-00016	61	Panel Powder Mountain 16'
027-20006	3	Bowgate 6' Powder Mountain
034-20010	2	Gate Powder Mountain 10'
034-20016	1	Gate Powder Mountain 16'
051-07000	1	Elite Roping Chute
051-07007	1	Elite Stripping Chute
051-07005	1	Elite Add Section
022-00540	18	PM Double Panel Connectors
022-00530	9	Panel Pin - 1/2" x 12"
022-00625	12	Butterfly Clamps (Galvanized)
(Posts not included)		



*Sizes are approximate



Horse Feeders



Horse Round Bale Feeder

Order No.s 040-05000 w/o legs, 040-05010 w/legs

Our Round Bale Feeder is perfect for horses. The 16-gauge dividers are braced with a 14-gauge stay that increases strength and durability. The bottom pan measures 8 feet in diameter and is rolled from one piece of 14-gauge sheet. The vertical dividers reduce hair loss due to rubbing.

FEATURES AND SPECIFICATIONS

- ✦ Available with or without legs
- ✦ Weight* 219 lbs. without legs, weight* 224 lbs. with legs
- ✦ Painted Powder River green
- ✦ Durable 14-gauge and 16-gauge steel construction
- ✦ 8 feet in diameter



5-foot V-Rack Horse Feeder Order No. 035-50000

The Powder Mountain 5-foot V-Rack Horse Feeder combines strength and innovative design resulting in a cost-effective, functional feeder.

FEATURES AND SPECIFICATIONS

- ✦ 14-gauge bunk and 16-gauge ends
- ✦ Overall height 68", height to top of bunk 41³/₄"
- ✦ Distance between feed bars 3¹/₂"
- ✦ Sturdy 13-gauge legs, with wide and stable skid
- ✦ Strong rack design with schedule 40 pipe and solid rod
- ✦ Bunk has strengthening rib preventing feed build-up
- ✦ Rolled-in bunk edges minimize feed loss
- ✦ Simple assembly with 3/8-inch bolts and nylon lock nuts
- ✦ Complete feeder weighs* 278 lbs.



Manger Feeder

Powder Mountain Brown, Order No. 055-00060 (shown above)

Powder River Green, Order No. 055-00050

Powder Creek Hunter Green, Order No. 055-00065

Powder Mountain Horse Manger Feeder can be used in many applications: barn, stall or pen. Its durable powder-coated steel construction and practical design ensures durability.

FEATURES AND SPECIFICATIONS

- ✦ All 16-gauge steel construction makes this feeder heavy enough to stay hung on the fence panel
- ✦ Equipped with hanging brackets for use with up to 2-inch diameter tube or rail panels
- ✦ Holes are in bottom to allow water to drain to keep feed dry
- ✦ Two holes are pre-drilled on back of feeder for mounting the panel hanger brackets or for flush mounting to stall or wall
- ✦ Weight* 44 lbs.



PC Order No. 055-00065



PR Order No. 055-00050

MANGER FEEDER SPECIFICATIONS

PR Order No.	055-00050
PM Order No.	055-00060
PC Order No.	055-00065
Weight*	44 lbs.
Height	30"
Width	24"
Depth	15"

The Horse Manger Feeder can be used in many applications: barn, stall or pen. Its powder-coated steel construction and practical design ensures durability.

Powder Mountain Horse Stalls



We've improved the standard horse stall, giving you more design options to meet individual needs. Every Powder Mountain horse stall door, side or back is designed for a steel bottom, double-plywood, tongue and groove wood or vinyl. The 16-gauge steel bottom is available from Powder River, the other options are not.

STALL FEATURES

- ✱ Available in 12-foot lengths
- ✱ Available with or without feeder
- ✱ 84 inches high
- ✱ 16-gauge steel frame construction
- ✱ 18-gauge vertical bars
- ✱ 4-foot door slides open smoothly for easy access

POWDER MOUNTAIN HORSE STALLS

HORSE STALL SPECIFICATIONS			
Order No.	Description	Dimensions	Weight*
055-11255	12' Front Bar Top, Sheeted Bottom w/Feeder	84" high x 144" long	386 lbs.
055-11260	12' Front Bar Top, Sht. Btm., Feed Door only	84" high x 144" long	361 lbs.
055-11263	12' Front 100% Bar Top, Sheeted Bottom	84" high x 144" long	352 lbs.
055-11265	12' Front Bar Top, Open Bottom w/Feeder	84" high x 144" long	241 lbs.
055-11270	12' Front Bar Top, Open Btm., Feed Door only	84" high x 144" long	216 lbs.
055-11273	12' Front 100% Bar Top, Open Bottom	84" high x 144" long	207 lbs.
055-11275	12' Panel Fully Sheeted	84" high x 144" long	395 lbs.
055-11280	12' Panel Bar Top, Sheeted Bottom	84" high x 144" long	319 lbs.
055-11285	12' Panel Bar Top, Open Bottom	84" high x 144" long	178 lbs.
055-11290	12' Panel Frame only	84" high x 144" long	146 lbs.
Inside Dimensions: 12' x 12' Stall is 11'10" wide and 12' deep			



Horse Stall Connectors

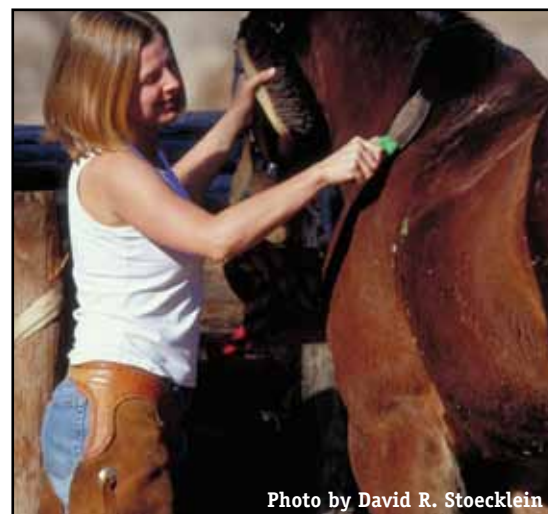
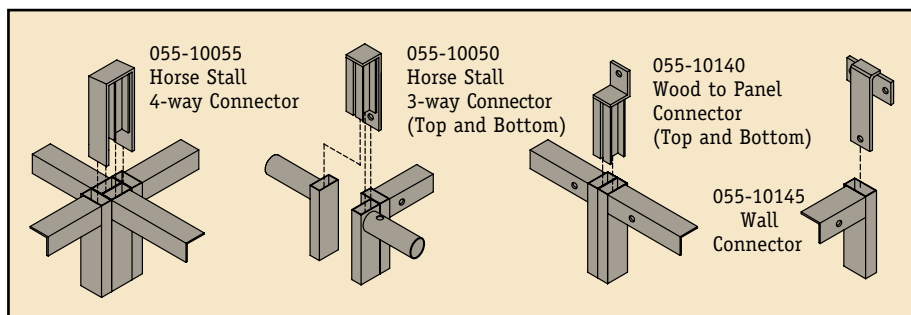


Photo by David R. Stoecklein

Powder Mountain Shelters



PEN FEATURES & SPECIFICATIONS

- ★ Measures 12 feet x 12 feet
- ★ Two 8-foot uprights, two 7-foot uprights
- ★ Load bearing capacity of 30 lbs. per square foot
- ★ Six 14-gauge purlins
- ★ Two 14-gauge beams
- ★ Eight Butterfly clamps
- ★ Weight* 385 lbs.



12- x 12-foot Horse Shelter
Order No. 055-05000

12-foot 1⁵/₈-inch, 18-gauge (All-Around) Panel Pen with Shelter and Feeder

Our Portable Horse Shelter is a quick and affordable way to protect your horses from the elements. The included butterfly clamps allow you to hook the shelter to any of our 12-foot x 12-foot pens or even any existing 12-foot x 12-foot pen. (Roofing material is not included)



Powder Mountain's 3-Stall Value Package with wood

(Order No. 055-30003) is an economical way to protect your horses from the elements. You can add runs (see photo below) to give your horses ample space. Roofing material is not included with 3-stall package. 12' Combo Fronts w/wood can be ordered separately (Order No. 055-30145)

FEATURES AND SPECIFICATIONS

- ★ Sides and Backs include tabs and hardware for plywood (wood not included)
- ★ Shelter includes front support bow that can remain for clamping panels to or be removed for inserting a combo gate/panel
- ★ Butterfly clamps are included for easy assembly
- ★ Detailed instructions are included giving assembly, anchoring, wood cutting information, etc.
- ★ HD trusses meet 30 lbs. per foot snow load rating
- ★ Add Sections are available for side by side shelters
- ★ 2' Patio Overhang is available for additional protection for your horses



3-Stall Value Shelter Package
with 12' x 24' Runs
(wood and roofing material not included)

Powder Mountain Shelters



Value Shelter 2' Patio Overhang

Order No. 055-30100

The Patio Overhang will attach to your existing shelter for an additional 2' of protection.



12 x 12-foot Value Shelter

Order No. 055-30002 (with wood) Order No. 055-30000 (w/o wood)

If you value your horses then it is time for the **Powder Mountain 12' x 12' Value Shelter**. The Value Shelter gives you the flexibility to create the equine housing that you desire. Connect runs or corrals (not included) either in front or behind the shelter. Built with 1.66 O.D. 16-gauge tubular frame and 1.66 O.D. 13/16-gauge trusses. 12' x 12' Add Sections and 2' Patio Overhang Available. Connecting hardware included. **(Plywood and roofing material not included.) (Shelter must be anchored, anchors not included.)**

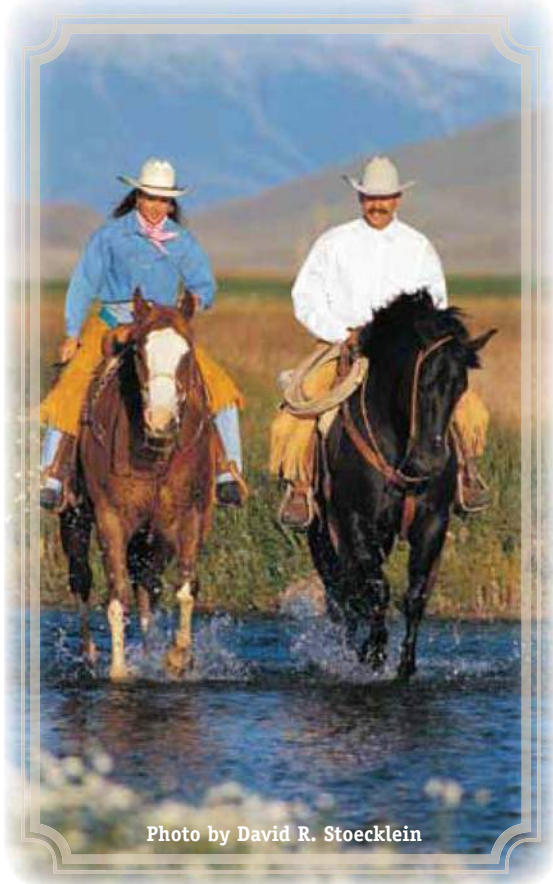


Photo by David R. Stoecklein



Pictured is one of the many Value Shelter options

Wirefilled and Specialty

WIRE FILLED PANELS AND GATES FEATURES

- ★ Affordable way to confine sheep, calves, hogs, chickens, etc.
- ★ 18-gauge frame
- ★ In-line vertical stays (8' - 16')
- ★ 2" x 4", 8-gauge wire fill
- ★ Panels have quick, pin together system
- ★ Gates come with sturdy 12" long threaded bolt hinges
- ★ Gates come with chain latch
- ★ Powder-coat finish



16-foot Wire Filled Panels



Wire Filled Double Gate



4-Foot Wire Filled Gate

WIRE FILLED PANELS SPECIFICATIONS

Order No.	Description	Weight*
019-10004	4' x 50" Wire Filled Panel	29 lbs.
019-10006	6' x 50" Wire Filled Panel	39 lbs.
019-10008	8' x 50" Wire Filled Panel	47 lbs.
019-10010	10' x 50" Wire Filled Panel	55 lbs.
019-10012	12' x 50" Wire Filled Panel	63 lbs.
019-10014	14' x 50" Wire Filled Panel	75 lbs.
019-10016	16' x 50" Wire Filled Panel	83 lbs.

WIRE FILLED GATES SPECIFICATIONS

Order No.		Description	Weight*
Right Hand	Left Hand		
034-30004	034-31004	4' x 48" Wire Filled Gate w/Bolt Hinge	30 lbs.
034-30006	034-31006	6' x 48" Wire Filled Gate w/Bolt Hinge	41 lbs.
034-30008	034-31008	8' x 48" Wire Filled Gate w/Bolt Hinge	51 lbs.
034-30010	034-31010	10' x 48" Wire Filled Gate w/Bolt Hinge	58 lbs.
034-30012	034-31012	12' x 48" Wire Filled Gate w/Bolt Hinge	66 lbs.
034-30014	034-31014	14' x 48" Wire Filled Gate w/Bolt Hinge	79 lbs.
034-30016	034-31016	16' x 48" Wire Filled Gate w/Bolt Hinge	88 lbs.



DEER GATES

Powder River's deer gates are designed to keep those high jumping deer out of your hay stacks, orchards, backyards, or vineyards. They are available in a variety of sizes, from a 6' access gate up to a 12' drive-through gate.

DEER GATE FEATURES

- ★ 92" high (over 8' tall when hung)
- ★ 2" x 4" 8-gauge wire fill
- ★ 16-gauge 1 1/8" OD tubing
- ★ 2 chain latches
- ★ 3 - 12" long threaded bolt hinges
- ★ Dip painted Powder River Green

DEER GATE SPECIFICATIONS

Order No.	Dimensions	Weight*
034-40006	6' x 92"	65 lbs.
034-40008	8' x 92"	87 lbs.
034-40010	10' x 92"	102 lbs.
034-40012	12' x 92"	110 lbs.

Small Animals



8-foot Small Animal Panel, 16-gauge

Order No. 019-20008

This 8' x 42" high small animal panel is ideal for confining your sheep, hogs, calves, goats, etc. The panel is perfect for using at fairs. Each panel comes with a 40" long pin for connecting two, three or even four panels together.

FEATURES & SPECIFICATIONS

- ✦ 8' long
- ✦ 42" high
- ✦ 14-gauge vertical stay
- ✦ Weight* 55 lbs.
- ✦ Seven 1" square tube, 16-gauge rails
- ✦ 1/2 x 40" connecting pin included



8-foot Small Animal Combo Panel

Order No. 019-20020

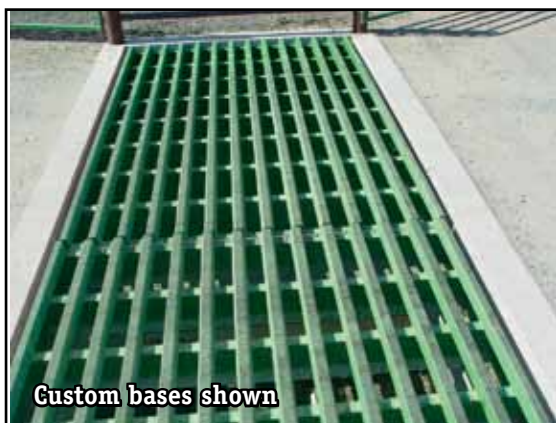
The 8' Small Animal Combo Panel gives you the ability to make complete small animal pens. The combo panel includes a 36" x 42" high, walk through gate, hung in a 72" high bow frame for easy access to and from the pen.

FEATURES & SPECIFICATIONS

- ✦ 8' long (5' panel, 3' bow gate)
- ✦ 42" high
- ✦ 14-gauge vertical stay
- ✦ Weight* 84 lbs.
- ✦ Seven 1" square tube, 16-gauge rails
- ✦ 1/2 x 40" connecting pin included



Cattle Guards



Designed to meet H-15, H-20, U-54 and U-80 specifications, these cattle guards are used and recommended by state and federal agencies. These guards are available in lengths of 8 feet, 10 feet, 12 feet and 14 feet. They can be installed end-to-end to meet your road width requirements. The H-15 and H-20 are also available in a 7-foot, 5-inch road length. Other options include a three rail clean out section (except on the U-80), end wings and steel posts.

CATTLE GUARD SPECIFICATIONS

Model H-15 (12 tons per axle)	Model H-20 (16 tons per axle)	Model U-54 (25 tons per axle)	Cattle Guard Accessories
036-15708 7'5" x 8'	036-20708 7' 5" x 8'	036-54808 8' x 8'	036-00050 Cattle Guard End Wing Set
036-15710 7'5" x 10'	036-20710 7' 5" x 10'	036-54810 8' x 10'	036-00090 Cattle Guard End Wing Post Set
036-15712 7'5" x 12'	036-20712 7' 5" x 12'	036-54812 8' x 12'	036-00220 Cattle Guard Tornado Lock Set
036-15714 7'5" x 14'	036-20714 7' 5" x 14'	036-54814 8' x 14'	
036-15808 8' x 8'	036-20808 8' x 8'		Load Information
036-15810 8' x 10'	036-20810 8' x 10'	Model U-54 (with clean out)	H-15 12 tons per axle
036-15812 8' x 12'	036-20812 8' x 12'	037-54808 8' x 8'	H-20 16 tons per axle
036-15814 8' x 14'	036-20814 8' x 14'	037-54810 8' x 10'	U-54 25 tons per axle
		037-54812 8' x 12'	U-80 30 tons per axle
Model H-15 (with clean out)	Model H-20 (with clean out)	037-54814 8' x 14'	<i>(includes a 30% safety factor for impact)</i>
037-15708 7'5" x 8'	037-20708 7' 5" x 8'	Model U-80 (30 tons per axle)	
037-15710 7'5" x 10'	037-20710 7' 5" x 10'	036-80808 8' x 8'	Standard cattle guards are painted green.
037-15712 7'5" x 12'	037-20712 7' 5" x 12'	036-80810 8' x 10'	Yellow painted cattle guards are available
037-15714 7'5" x 14'	037-20714 7' 5" x 14'	036-80812 8' x 12'	by special order.
037-15808 8' x 8'	037-20808 8' x 8'	036-80814 8' x 14'	
037-15810 8' x 10'	037-20810 8' x 10'		
037-15812 8' x 12'	037-20812 8' x 12'		
037-15814 8' x 14'	037-20814 8' x 14'		

Cattle Guard Bases

Concrete Cattle Guard Bases



Powder River now has Concrete Bases to go with our Cattle Guards. Bases will work for all weights of cattle guards and come in four sizes – 8', 10', 12' & 14'.

**Cattle Guard Grids are sold separately
Grids and Bases must be
professionally installed**

CONCRETE BASES SPECIFICATIONS		
Order No.	Description (T system w/3/4" J Bolts)	Weight*
036-10008	1 Pair 8' Cattle Guard Bases	4,000 lbs.
036-10010	1 Pair 10' Cattle Guard Bases	5,000 lbs.
036-10012	1 Pair 12' Cattle Guard Bases	6,000 lbs.
036-10014	1 Pair 14' Cattle Guard Bases	7,000 lbs.



Dog Kennels



10' x 5' Dog Kennel and 10' x 10' Dog Kennel

Powder River's Dog Kennels continue to improve to better meet the needs of you and your dog. Some of the latest improvements include: Lockable slam latch, heavier hinge, center framed wire for reversibility, wider door opening to accommodate portable kennels, mowers, etc. The kennels are constructed from all steel 18-gauge, 1.66-inch diameter frame and 8-gauge wire. Two connectors are included with each kennel section.

KENNEL FEATURES

- ✦ 18-gauge tubular frame
- ✦ 2" x 4" 8-gauge wire
- ✦ Quick and easy connecting system
- ✦ Powder-coated finish



2-way Connector for Corners



3-way Connector
(sold separately)



Butterfly Clamp



Dog Kennel Latch

DOG KENNEL COMPONENTS SPECIFICATIONS

Order No.	Description	Dimensions	Weight*
009-11100	Dog Kennel Complete	10' x 10'	312 lbs.
009-11105	Dog Kennel Complete	10' x 5'	246 lbs.
009-10110	Dog Kennel Front	10' x 6'2"	90 lbs.
009-10105	Dog Kennel Panel	10' x 6'2"	71 lbs.
009-10120	Dog Kennel Front	5' x 6'2"	57 lbs.
009-10115	Dog Kennel Panel	5' x 6'2"	39 lbs.
009-00035	Dog Kennel Connector	n/a	1 lb.
009-00050	3-Way Connector	n/a	1.3 lbs.
NOTE: above components come w/2 connectors (009-00035)			
009-11200	Dog Kennel Complete	10' x 10'	312 lbs.
009-11205	Dog Kennel Complete	10' x 5'	246 lbs.
009-10210	Dog Kennel Front	10' x 6'2"	90 lbs.
009-10205	Dog Kennel Panel	10' x 6'2"	71 lbs.
009-10220	Dog Kennel Front	5' x 6'2"	57 lbs.
009-10215	Dog Kennel Panel	5' x 6'2"	39 lbs.
022-00625	Butterfly Clamps (unpainted)	n/a	1 lb.
NOTE: above components come w/2 butterfly clamps (unpainted)			
009-00100	Dog Kennel Top	5' x 10'	55 lbs.
009-00105	Dog Kennel Top	10' x 10'	110 lbs.



009-00090
Kennel Top End
Mount Bracket



009-00093
Kennel Top In-Line
Connector



009-00095
Kennel Top Center
Mount Bracket



Kennel Tops Optional (Sold Separately)

Keep those climbing dogs in with Powder River's Kennel Top. It can be attached in a matter of minutes. The top gives the kennel a variety of uses such as chickens, birds, monkeys, etc.

Scales and Weighing

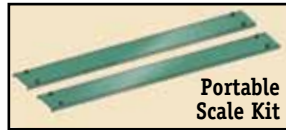
Powder River's Integrated Chute Scale

Powder River's **NEW** Integrated Chute Scale is now part of four of our popular squeeze chutes. You order any of the four that are listed below and you get a Powder River Squeeze Chute with a fully integrated scale. The load cells are installed in the front and rear base of the chute. Slots are provided on the side of the chute for the indicator brackets, making it easy to connect and remove the indicator. The scale is simple to use. Just turn it on and you are ready to weigh your animals. The rechargeable internal battery gives you several hours of use. At the end of the day simply disconnect the indicator, take it in the house, plug it in to recharge and you will be ready for another day of weighing. Another great feature of the integrated scale is portability. You can hook up a trailer to the chute for transporting without having to remove the load cells.

Chute needs to be on a firm, level surface for accurate weighing. You can pour a concrete base, make a wood base or purchase our optional portable scale kit which keeps the chute on a solid base and allows for moving the chute without removing the skids.



HERDMaster with Integrated Chute Scale>



Portable Scale Kit



Order No.	Integrated Chute Scale w/Scale
002-20305	HERDMaster w/Stabilizer & Scale
002-20201	HERDMaster w/Scale
002-30003	Rancher XL Stabilizer w/Scale
002-20060	XL Chute w/SCHG and Scale
002-20375	Portable Scale Kit

Weighing Systems



002-01000 Indicator 210

Features a rugged shock proof and waterproof case, large easy to read display, and a simple to use knob and button interface. Rechargeable battery and three weighing modes make the 210 a superb entry level scale head.



002-01005 Indicator 610

Same as 210 plus a keyboard for tracking ID's and a condition score. Compatible with a EID reader. Calculates average daily gain and carcass weight. Includes MyScale Pro software for easy data download. Entry level EID scale. (electronic identification)



002-01010 Indicator 810

Same as 610 plus the ability to add custom notes. Larger memory for more data records. Integrated Bluetooth for wireless EID readers. Ability to sort records on unit for later analysis. This is an advanced data collection device.



002-01100 23" Loadbar Set

Alleyway Loadbars - 23" wide rated to 4,400 lbs. weighing capacity.

002-01105 39" Chute Loadbar set (pictured)

Squeeze Chute Loadbars - 39" wide - Rated to 7,700 lbs. weighing capacity.

002-01400 Chute/Loadbar Adapter (no picture)

Adapts Chute loadbars to Powder River XL and Hydraulic chutes.



002-01200 Aluminum Platform

86.5" x 24.5" Heavy duty livestock platform. Fits Alleyway loadbars. Weighs 49 lbs.

Rodeo



PROUD SPONSOR OF



Our rodeo equipment is as tough as those who use it. From roping chutes for your backyard to complete arena systems for sanctioned events, Powder River has the equipment and design experts to help you develop the ideal Rodeo facility.

Elite Roper is the Official Roping Chute of the College National Finals Rodeo



ELITE ROPING CHUTE IS CNFR PROVEN

- Smooth, quiet release for optimum animal performance
- Eye-catching, striking two-tone color design complete with Powder River rodeo logos
- Super Durable Powder Coat provides a protective finish for years of use
- Choose between manual or automatic gate release

"I would like to thank Powder River for the tremendous support and job well done at the College National Finals Rodeo. Their staff goes above and beyond what is expected, and their expertise of their great product shows. We have even outfitted our arena with their updated timed event equipment, and a squeeze chute at our ranch. Great job guys and thank you on behalf of the NIRA and myself." — Jim Dewey Brown, CNFR Arena Director

Automatic Elite Roper Order No. 051-07002

Now you can open the Elite Roping Chute from almost anywhere with Powder River's new wireless remote control. It's as easy as pressing the button to release your calf or steer from the chute.

AUTOMATIC ELITE FEATURES

- ✦ Exact same chute as manual Elite Roper
- ✦ Wireless Remote Control that is small enough to put in your pocket
- ✦ Smooth and Quiet release
- ✦ Works from as far a 100 feet
- ✦ Requires 110v outlet



Manual Elite Roper Order No. 051-07000

MANUAL ELITE FEATURES

- ✦ All new design
- ✦ Competitively priced
- ✦ Manually operated
- ✦ Fully powder coated
- ✦ Custom signage available on special order
- ✦ Meets PRCA specifications



Elite Stripping Chute

Order No. 051-07007 Weight* 209 lbs.

Easily retrieve those steer's ropes with Powder River's Elite Stripping Chute.

ELITE STRIPPING CHUTE FEATURES

- ✦ Constructed of 2" 16-gauge tubing
- ✦ 72" Long / 61" total height
- ✦ 32" inside width
- ✦ 6 1/4" clearance between side bars
- ✦ Gate closes and opens easily from horseback
- ✦ Durable Powder Coat Finish
- ✦ Connect to existing alley with 2" butterfly clamps #022-00630 (not included)

ELITE ROPER SPECIFICATIONS

Height	61"
Length Overall	86"
Width.	35"
Distance between kick panels	12 1/2"

Add Section

Height	61"
Length Overall	72"

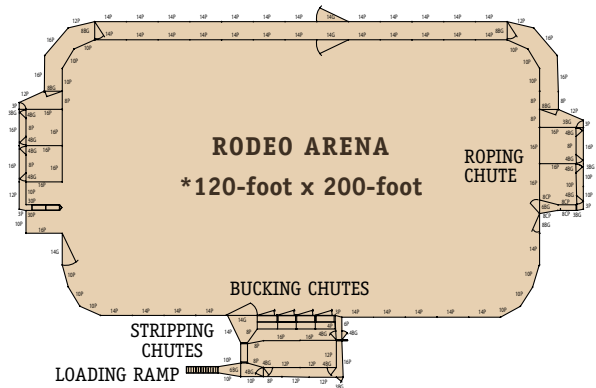
Order No.	Description	Weight*
051-07000	Elite Roper	470 lbs.
051-07002	Automatic Elite	485 lbs.
051-07005	Add Section	353 lbs.

Rodeo Arenas

120-FOOT X 200-FOOT ARENA

Order No.	Quantity	Description
051-00010	1	New Bucking Chute RH
051-00012	3	New Bucking Add Sect RH
051-07007	1	Elite Stripping Chute
051-07000	1	Elite Roping Chute
051-07005	1	Elite Add Section
022-00116	20	Panel HD 16' x 70" Sq.
022-00114	35	Panel HD 14' x 70" Sq.
022-00112	10	Panel HD 12' x 70" Sq.
022-00110	20	Panel HD 10' x 70" Sq.
022-00108	11	Panel HD 8' x 70" Sq.
022-00106	1	Panel HD 6' x 70" Sq.

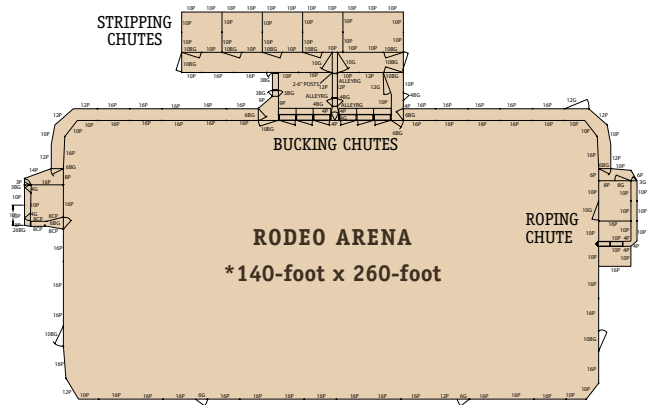
Order No.	Quantity	Description
022-00104	1	Panel HD 4' x 70" Sq.
022-00103	5	Panel HD 3' x 70" Sq.
032-00714	4	Gate HD 14' x 60" Sq L/L
028-00908	5	Bowgate 8' x 9' Sq
028-00906	2	Bowgate 6' x 9' Sq.
028-00904	13	Bowgate 4' x 9' Sq.
028-00903	5	Bowgate 3' x 9' Sq.
019-00008	4	Calf Panel 8' x 52"
007-52080	1	S2K Alley Roll Gate
007-52075	4	S2K Alley to Panel Adapt
022-00516	30	Double Clevis



140-FOOT X 260-FOOT ARENA

Order No.	Quantity	Description
051-00010	1	New Bucking Chute RH
051-00012	2	New Bucking Add Sect RH
051-00011	1	New Bucking Chute LH
051-00013	2	New Bucking Add Sect LH
051-07007	1	Elite Stripping Chute
051-07000	1	Elite Roping Chute
051-07005	1	Elite Add Section
022-00116	49	Panel HD 16' x 70" Sq.
022-00114	1	Panel HD 14' x 70" Sq.
022-00112	10	Panel HD 12' x 70" Sq.
022-00110	59	Panel HD 10' x 70" Sq.
022-00108	4	Panel HD 8' x 70" Sq.
022-00106	2	Panel HD 6' x 70" Sq.
022-00104	5	Panel HD 4' x 70" Sq.

Order No.	Quantity	Description
022-00103	2	Panel HD 3' x 70" Sq.
028-00910	11	Bowgate 10' x 9' Sq.
028-00906	6	Bowgate 6' x 9' Sq.
028-00904	3	Bowgate 4' x 9' Sq.
028-00903	4	Bowgate 3' x 9' Sq.
028-00024	3	Alley Roll Gate
028-00026	1	Bowgate 26" x 7'
032-00712	2	Gate HD 12' x 60" Sq. L/L
032-00710	3	Gate HD 10' x 60" Sq. L/L
032-00708	1	Gate HD 8' x 60" Sq. L/L
032-00706	2	Gate HD 6' x 60" Sq. L/L
032-00704	2	Gate HD 4' x 60" Sq. L/L
019-00008	4	Calf Panel 8' x 52"
022-05015	128	2" Post /70" with 2 Clevis



**Powder River is anxious to assist you with all of your rodeo needs.
Contact us for personal design assistance.**

** sizes are approximate*



Bucking Chutes

The spring-loaded gate lever latch creates a smoother, easier gate release, which allows the gate man a quicker and cleaner opening. When determining right-hand or left-hand delivery, the animal's head will always be on the hinge end of the chute with the gate being on the side the animal will buck out. **(Bucking Chute shown is a right-hand exit chute.)**

BUCKING & STRIPPING CHUTE SPECIFICATIONS

	Order No.	Description	Weight*
Height Overall	87"		
Roll Gate Height Inside	84"		
Top of Gate/Panel	72"		
Width Inside	32"		
Length Inside	96"		
Widest Point (roll door).	63"		
	051-00010	Right Hand 1st Section Bucking Chute	1463 lbs.
	051-00011	Left Hand 1st Section Bucking Chute	1463 lbs.
	051-00012	Right Hand Add Section Bucking Chute	1125 lbs.
	051-00013	Left Hand Add Section Bucking Chute	1125 lbs.
	051-00030	1st Section Stripping Chute	1401 lbs.
	051-00031	Add Section Stripping Chute	1061 lbs.

Design Services

Working Systems, Corral Planning, Rodeo, Arena, etc.

Call 1-800-453-5318 for FREE System Design and Drawings

**Powder River's Ranch
Call Program will help
you design, create,
draft, order, implement,
and solve your penning,
loading, and working
equipment needs.**



Careful planning is a crucial step in the process of building a handling system that will serve you for generations. Most systems have space constraints such as structures, power poles or tanks that they have to work around. Powder River is ready to offer its design services to help customers achieve optimal performance from their handling equipment.

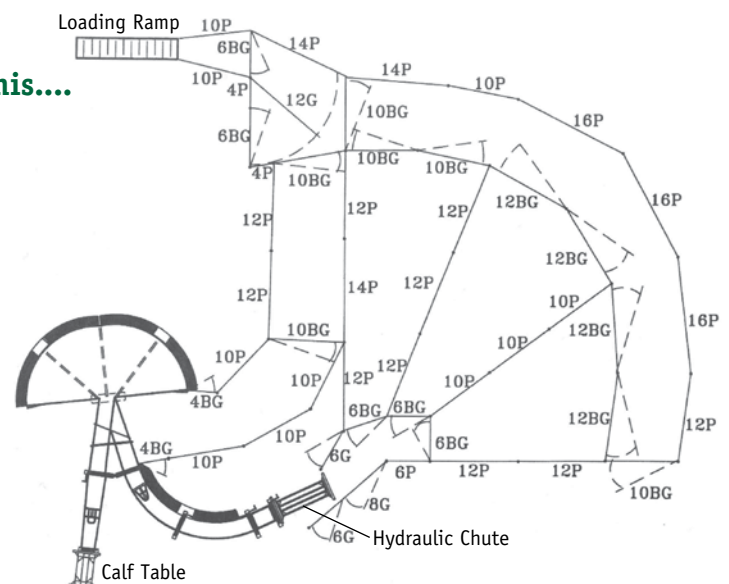
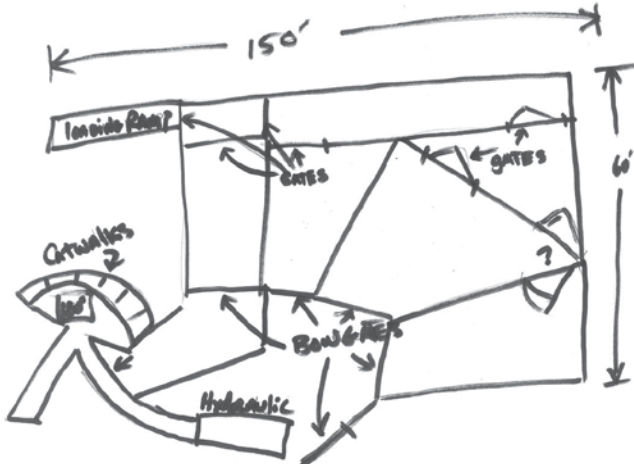
Many times, system layouts start as ideas. We are able to help convert those ideas to real drawings. We have literally received drawings on napkins and been able to help a customer realize success. We can take advantage of layouts we have on

file as well as our knowledge of what is possible with given sets of equipment. Tie all that up with our knowledge of cattle behavior and handling and we are able to provide support to the cattlemen that they would struggle to find anywhere else.

Take advantage of our knowledgeable sales team and take advantage of our in-house design capabilities. We are willing to help you find success with your equipment. Employees, veterinarians, family members, and finally you will appreciate the benefits of a well planned custom Powder River working system.

We can turn this...

into this....



Testimonials

“I’ve been involved with ranching all my life.. Over the course of many years, I learned that Powder River Livestock equipment made the difference between confident control vs. chaos. Having good dependable equipment eliminates the wonder and worry of what will go wrong next and what will be the cost to fix it... The last thing you need is for your equipment to fail and cause injury, lose control, or stress your livestock. No way will cattle bust through this stuff! Many times I have little or no help and must rely on the equipment to work my cattle –Power River has been there as my partner.

I have used nothing but Powder River and will continue to, so long as I work cattle. It’s Strong, Stout, built by folks with livestock know-how, and will last for generations to come.” — **John Larkspur, Colorado**



(Photo: John and his son - getting ready for a preg check session)

“We hung our first Powder River gate sometime around 1970. I was very young but I can remember my excitement because it replaced an old wooden gate that I always had to drag open... Now it’s been swinging for 40 years. Unbelievable quality, what a value! Even though the purchase price was a bit higher, we have had 40 years of sorting and hard use. It has outlasted the post it was hung on. Powder River obviously knows what they are doing.” — **Richard Savage, Idaho**

“We love the System 2000 and Hydraulic Chute. We can set it all up on dirt which is easier than concrete on our feet and on our animals. We are able to work animals faster, safer, and more efficiently. We can work so fast that it’s hard to bring animals from the pens fast enough. I absolutely love the benefits of the roll doors and adjustable width of the preg gate with the System 2000. Powder River Equipment is also durable; it will be around long after I’m six feet under.”

— **Mac and Cynthia Jessen, Deweys Ranch (Red Angus), Altamont, Utah**



L I M I T E D W A R R A N T Y

For 5 years on classic line products, and one year on all other products, from the date of the original purchase, the manufacturer warrants to the first buyer who purchases and uses the products for the products’ ordinary and intended purposes that the products shall be free from defects in material and in workmanship. There are no intended or incidental third party beneficiaries. This warranty excludes and disclaims all product defects arising from ordinary wear and tear, failure to properly maintain and repair, and abuse. The manufacturer excludes and disclaims any warranty of merchantability, warranty of fitness for a particular purpose, and any other warranty, either express or implied, regarding the products.

LIMITED REMEDY. The buyer’s sole and exclusive remedy for any breach of this limited warranty is to return the products to the manufacturer or manufacturer’s authorized representative at buyer’s expense for a refund of the purchase price, or repair and replacement. The manufacturer has the exclusive right to select the remedy. The manufacturer excludes and disclaims liability for consequential damages, incidental damages, tort damages, strict liability damages, specific performance, and other damages and remedies.

NO MODIFICATIONS. This printed Limited Warranty is a complete statement of the manufacturer’s warranty. The printed terms of this Limited Warranty shall not be modified, amended, superseded, replaced or supplemented by any representations, promises or other statements made by salesmen, dealers, brokers, distributors, installers or others.

Introducing **Ranch Calls**

Powder River's Ranch Call Program will help you design, create, draft, order, implement, and solve your penning, loading, and working equipment needs.



The Powder River 'Ranch Call' program was created for the cattlemen who need to get the most out of their cattle equipment investment. Having a Powder River team member visit your ranch to help evaluate your system and offer recommendations can make all the difference. There is no substitute for Powder River's 74 years of experience helping cattlemen design safe and functional livestock handling equipment.



Let a trained Powder River representative be your best ranch hand.

Call 800-453-5318 to arrange your Powder River Ranch Call today.

Services offered:

- ✓ Qualified Powder River Representative
- ✓ Equipment Recommendations
- ✓ Layout Design
- ✓ Computer Drawing to Scale
- ✓ Assist with Product Assembly



P.O. Box 50758, Provo, Utah 84605
Phone: 1-800-453-5318 • Fax: 1-801-377-6927
www.powderriver.com

YOUR LOCAL DEALER